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请将本使用说明书放在便于查阅的地方保管。



M7-V3系列自动模板机

AUTOMATIC MOLD SEWING MACHINE

零件手册

PARTS BOOK



手机官网



官方订阅号

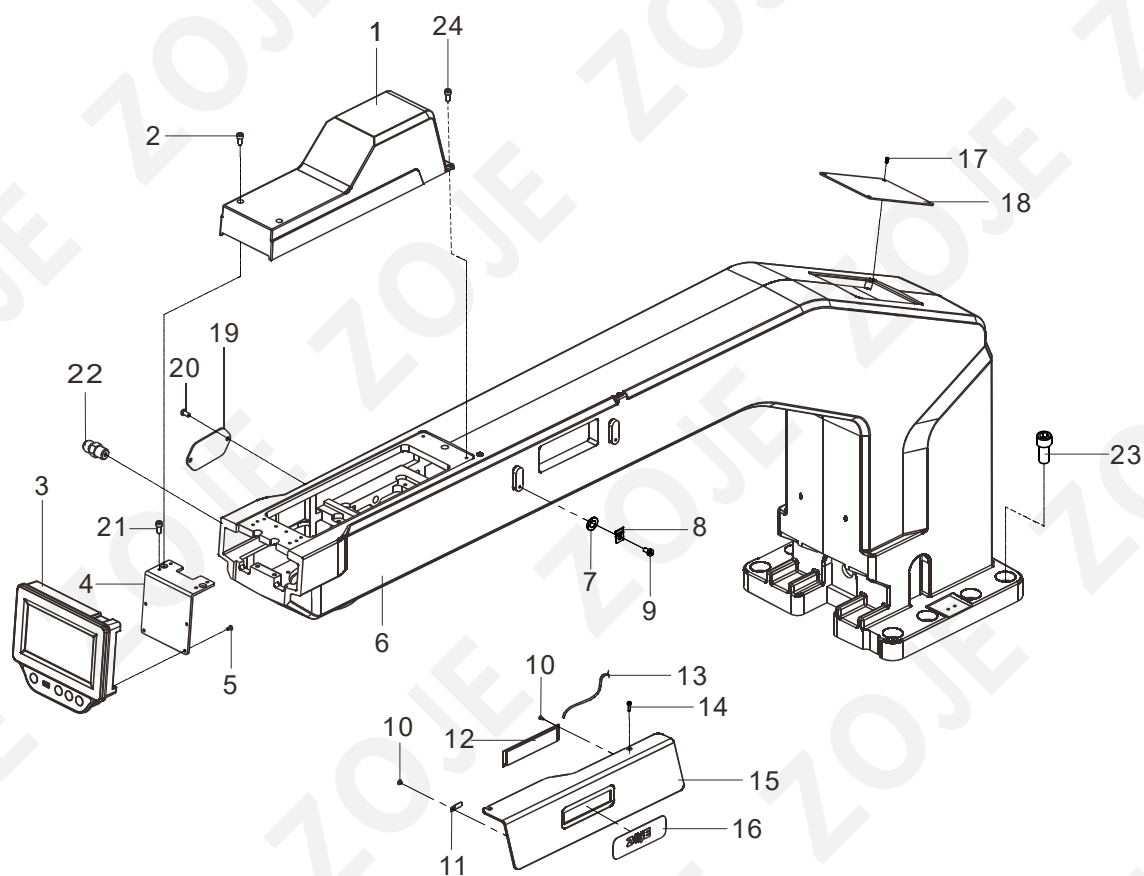
浙江中捷缝纫科技有限公司
ZHEJIANG ZOJE SEWING MACHINE CO. LTD

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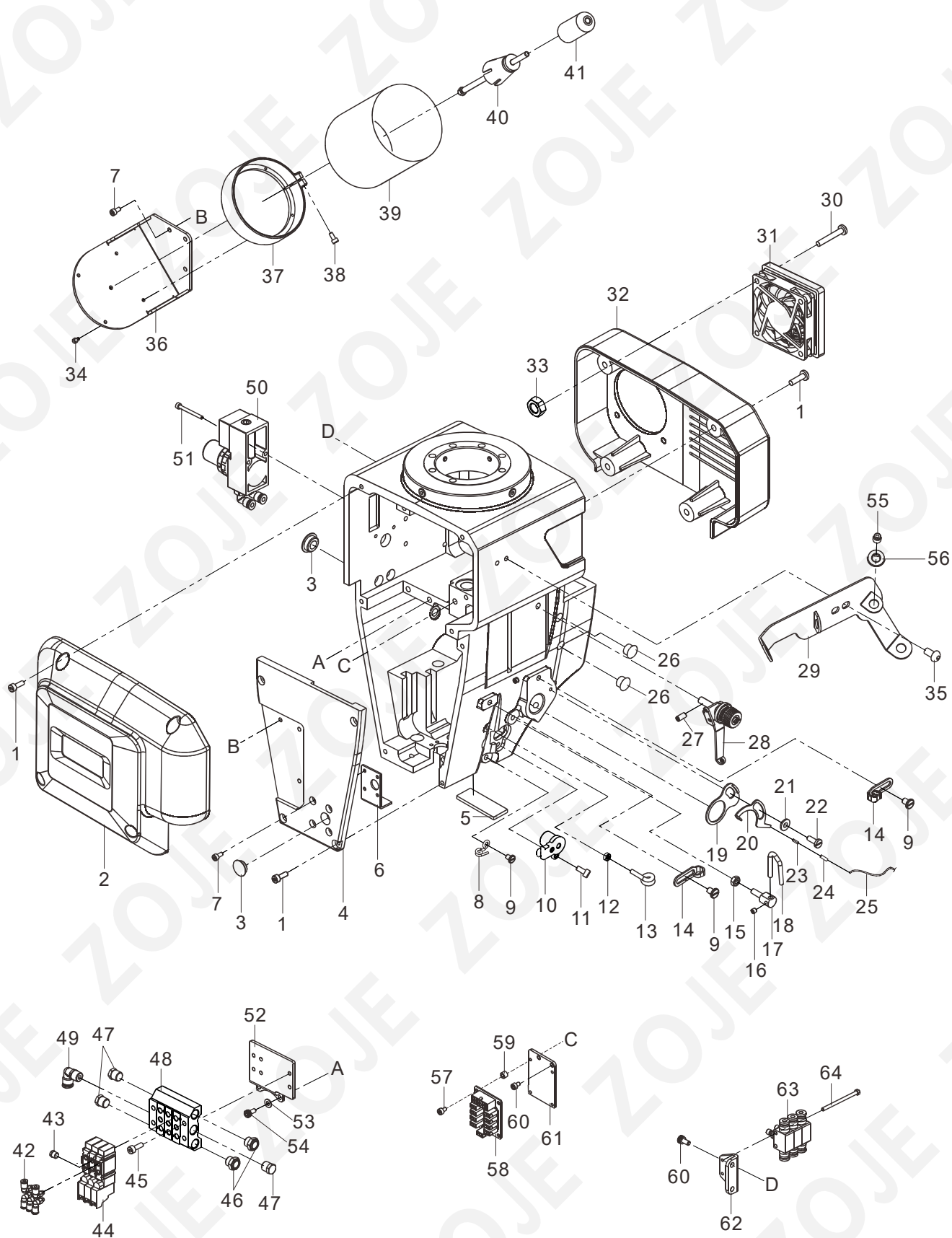
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1. 机臂外装部件



序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10083992	机臂上罩壳	ARM COVER	1
2	10002959	M4×16螺钉	SCREW M4 L=16	2
3	10083272	操作屏	OPERATION SCREEN	4
4	20032878	星火操作屏安装板_喷漆	INSTALLATION BOARD_PAINTING	1
5	10040655	M4螺钉	SCREW M4	4
6	20032871	机臂喷漆	ARM SPRAY PAINTING	1
7	10002954	4垫圈	GASKET	2
8	10063992	装饰板压块	PRESSURE BLOCK	2
9	10005050	M4×4螺钉	SCREW M4 L=4	4
10	10042310	下过线板螺钉	SCREW	4
11	10063991	装饰板压板	PRESSURE PLATE	2
12	10064763	套结LOGO电路板组件	CIRCUIT BOARD COMPONENTS	1
13	10069883	发光LOGO电路板连接线缆	LIGHT CIRCUIT BOARD CONNECTION CABLE	1
14	10003049	螺钉	SCREW	2
15	10083991	机臂装饰板	ARM DECORATIVE PANEL	1
16	10071604	发光灯板LOGO	LIGHT EMITTING BOARD	1
17	10007096	M5×10螺钉	SCREW M5 L=10	4
18	20032877	机臂后盖板_喷漆	REAR COVER PLATE OF ARM_PAINTING	1
19	20028481	偏心轮侧盖板_喷漆	ECCENTRIC WHEEL SIDE COVER PLATE_PAINTING	1
20	10007096	M5×10螺钉	SCREW M5 L=10	2
21	10003102	M4×12螺钉	SCREW M4 L=12	4
22	10085684	黄油注油嘴	OIL NOZZLE	1
23	10084719	M20×50螺钉	SCREW M20 L=50	6
24	10051846	M4×8螺钉	SCREW M4 L=8	2

2. 机头外装部件



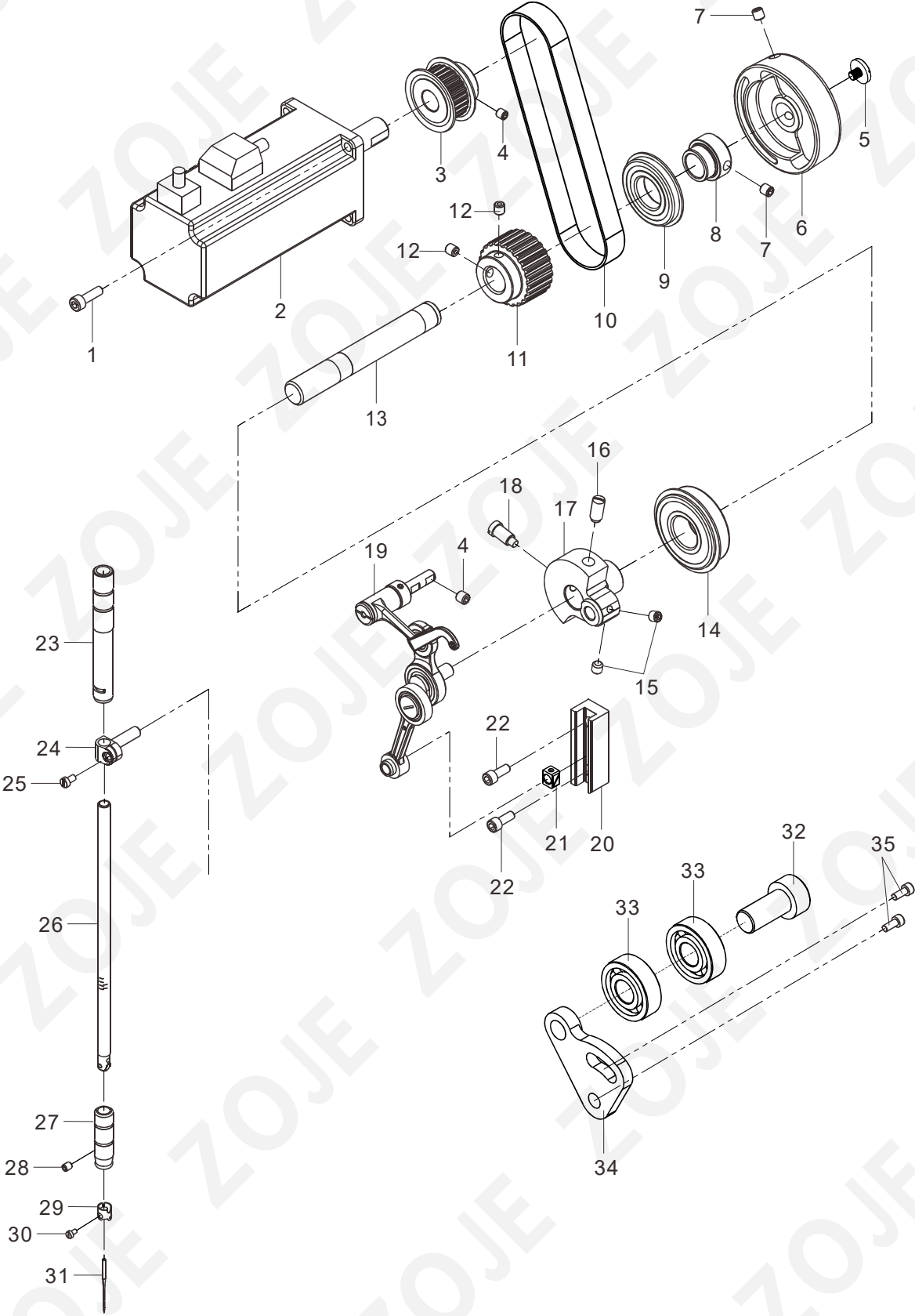
机头外装部件

EXTERNAL PARTS OF MACHINE HEAD

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10003102	螺钉 M4 L=12	SCREW M4 L=12	12
2	10083967	机头前罩壳	FRONT COVER SHLL	1
3	10011099	橡胶塞	RUBBER PLUG	3
4	20032880	面板_喷漆	PANEL_ PAINTING	1
5	10080675	平锁24V机头灯	HEADLIGHTS	1
6	20032885	画笔盖板_喷漆	BRUSH COVER PLATE_ PAINTING	1
7	10003399	螺钉 M4 L=8	SCREW M4 L=8	7
8	10062754	下线钩	DOWNLINE HOOK	1
9	10010668	螺钉 SM11/64"×40	SCREW SM11/64"×40	3
10	10085865	电子夹线器	ELECTRONIC THREAD CLAMP DEVICE	1
11	10001580	螺钉 M4 L=10	SCREW M4 L=10	1
12	10011140	螺母 SM9/64"×40	NUT SM9/64"×40	1
13	10011148	中线钩	MIDLINE HOOK	1
14	10008940	右线钩	ARM THREAD GUIDE RIGHT	2
15	10009471	螺母 M4	NUT M4	1
16	10051477	线钩座螺钉 M3.5 L=3	WIRE HOOK BASE SCREW M3.5 L=3	1
17	10049613	线钩座	WIRE HOOK BASE	1
18	10049614	线钩	WIRE HOOK	1
19	10059802	断线传感器绝缘板	INSULATION BOARD OF BROKEN WIRE SENSOR	1
20	10084003	断线检测传感片	WIRE BREAK DETECTION SENSOR	1
21	10000752	传感片外绝缘片	INSULATING SHEET OUTSIDE SENSING SHEET	1
22	10009691	螺钉 SM9/64"×40	SCREW SM9/64"×40	1
23	10078777	2.8四方插簧	STRAIGHT TERMINAL	1
24	10062106	直型端子护套	STRAIGHT TERMINALSHEATH	1
25	10002471	单芯170177单芯电线	SINGLE CORE WIRE	3500
26	10008943	橡胶塞	RUBBER PLUG	3
27	10005295	螺钉 M4 L=5	SCREW M4 L=5	1
28	10073322	上夹线器部件	UPPER WIRE GRIPPER COMPONENTS	1
29	20032881	机头过线板_喷漆	HEAD WIRING BOARD_ PAINTING	1
30	10005157	M4×20螺钉	SCREW M4 L=20	4
31	10075074	散热风扇	COOLING FAN	1
32	10083968	机头后罩壳	REAR COVER SHELL	1
33	10009471	螺母 M4	NUT M4	1
34	10009553	螺钉 M3 L=8	SCREW M3 L=8	4
35	10007096	螺钉 M5 L=10	SCREW M5 L=10	2
36	20032879	线盘架_喷漆	WIRE COIL RACK _ PAINTING	1
37	20029665	线盘罩座_喷漆	REEL COVER BASE_ PAINTING	1
38	10042219	螺钉 M4 L=12	SCREW M4 L=12	2
39	10074154	线盘罩	REEL COVER	1
40	10074351	线轴组件	SPOOL AS	1
41	10074352	限位尼龙螺母	LIMIT NYLON NUT	1
42	10052378	legris 31990419气管接头	legris 31990419 TRACHEAL JOINT	5
43	10062140	气缸堵头螺钉组件	SCREW AS-CYLINDER PLUG	1
44	10071665	电磁阀7V0510M5B050	SOLENOID VALVE 7V0510M5B050	3
45	10012080	螺钉 M4 L=20	SCREW M4 L=20	4
46	10001548	消声器	MUFFLER	2
47	10027955	堵头	PLUG	3
48	10071666	汇流板7V0500M3F	BUS BAR 7V0500M3F	1
49	10058876	快速接头_PL601	QUICK CONNECTOR_ PL601	1
50	10078903	微型过滤减压阀	MICRO FILTRATION PRESSURE REDUCING VALVE	1
51	10002557	螺钉 M3 L=30	SCREW M3 L=30	2
52	10084010	电磁阀安装板	MOUNTING PLATE FOR SOLENOID VALVE	2
53	10003083	4垫圈	GROMMET	2

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
54	10003399	螺钉 M4 L=8	SCREW M4 L=8	2
55	10004289	过线管	WIRE CONDUIT	4
56	10004285	过线管套	WIRE CONDUIT SLEEVE	4
57	10000863	螺钉 M4 L=12	SCREW M4 L=12	4
58	10084005	机头电路转接板	HEAD CIRCUIT ADAPTER BOARD	1
59	10084132	绝缘垫柱	INSULATION PAD COLUMN	4
60	10003399	螺钉 M4 L=8	SCREW M4 L=8	4
61	10084006	转接板安装板	ADAPTER BOARD INSTALLATION BOARD	1
62	20032886	调速阀安装板_喷漆	SPEED CONTROL VALVE INSTALLATION BOARD	1
63	10052369	RQSM-04 节流阀	RQSM-04 THROTTLE VALVE	3
64	10085687	内六角螺钉 M3 L=40	SCREW M3 L=40	2

3. 上轴、针杆部件

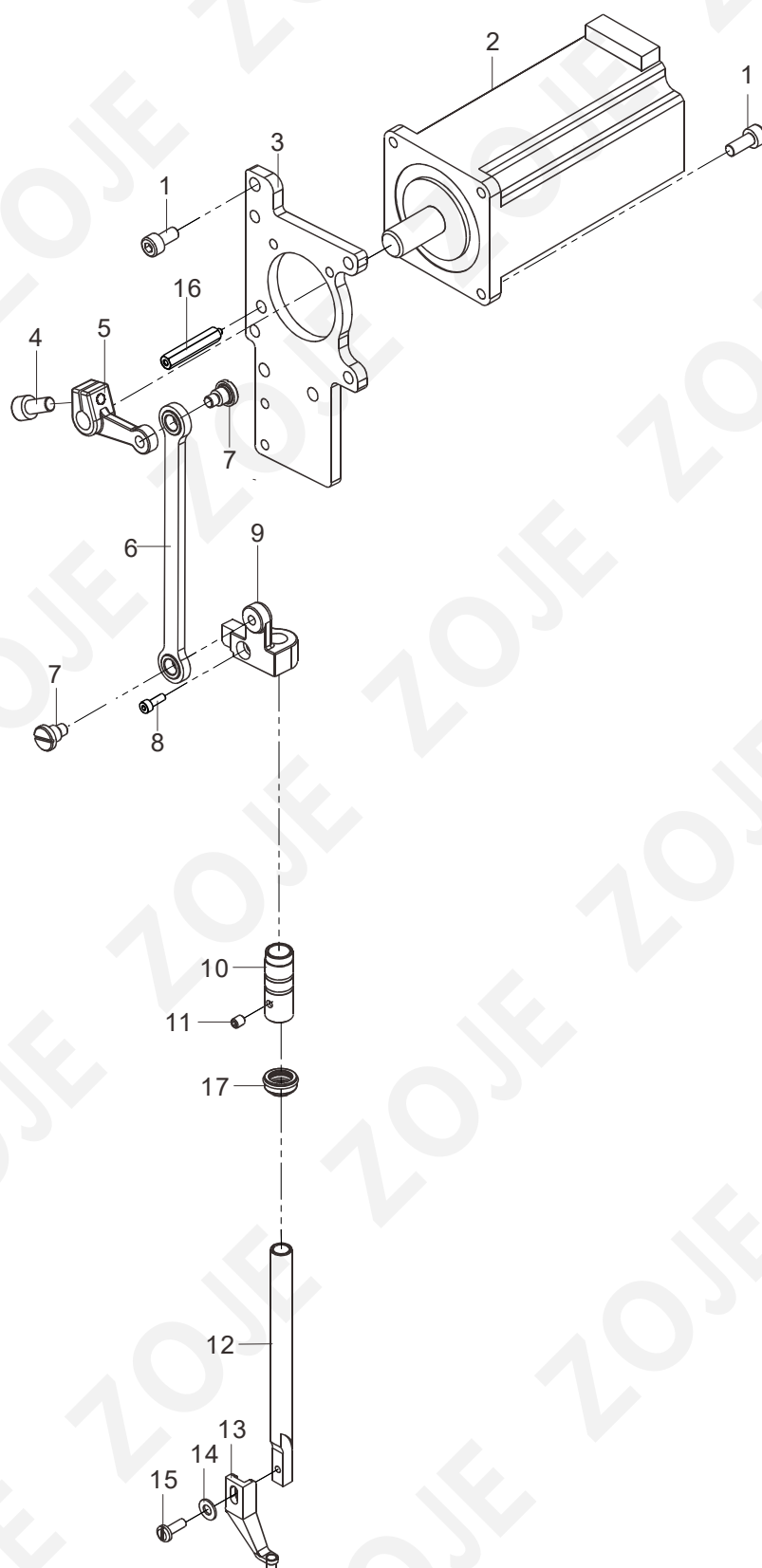


上轴、针杆部件

UPPER SHAFT AND NEEDLE BAR COMPONENTS

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10012073	螺钉 M5 L=16	SCREW M5 L=16	4
2	10085680	主轴伺服电机 (5对极)	SPINDLE MOTOR	1
3	10074156	上轴主动同步轮	UPPER SHAFT DRIVING SYNCHRONIZING WHEEL	1
4	10012014	螺钉 M5 L=4	SCREW M5 L=4	5
5	10011225	螺钉 M=6 L=8	SCREW M6 L=8	1
6	20031914	手轮 喷漆	HANDWHEEL PAINTING	1
7	10011232	螺钉 M=6 L=6	SCREW M6 L=6	4
8	10071701	轴承衬套D20	BEARING BUSHING D20	1
9	10071656	深沟球轴承16004ZZNR	DEEP GROOVE BALL BEARING 16004ZZNR	1
10	10071704	上轴同步带	UPPER SHAFT TIMING BELT	1
11	10071698	上轴从动同步轮	DRIVEN SYNCHRONIZER OF UPPER SHAFT	1
12	10004949	螺钉 M5 L=8	SCREW M5 L=8	1
13	10083964	上轴	UPPER SHAFT	1
14	10067164	6204NR-2RS-人本轴承	6204NR-2RS-HUMAN BEARING	1
15	10011642	螺钉 SM1/4"×40	SCREW SM1/4"×40	2
16	10010082	螺钉 SM9/32"×28	SCREW SM9/32"×28	1
17	10071694	针杆曲柄	NEEDLE BAR CRANK	1
18	10010545	螺钉 SM9/32"×28	SCREW SM9/32"×28	1
19	10073324	挑线杆部件	TAKE-UP BAR COMPONENTS	1
20	10037240	针杆滑块槽	NEEDLE BAR SLIDER SLOT	1
21	10011194	针杆连接轴滑块	NEEDLE BAR SLIDER	1
22	10014477	螺钉 SM3/16"×28	SCREW SM3/16"×28	2
23	10049875	针杆上轴套	NEEDLE BAR UPPER SHAFT SLEEVE	1
24	10010590	针杆连接柱	NEEDLE BAR CONNECTING POST	1
25	10030286	螺钉 SM9/64"×40	SCREW SM9/64"×40	1
26	10063340	针杆	NEEDLE BAR	1
	10063341	针杆 (选配)	NEEDLE BAR	1
27	10046043	针杆下轴套	NEEDLE BAR LOWER SHAFT SLEEVE	1
28	10000563	螺钉 M4 L=5	SCREW M4 L=5	1
29	10062753	针杆线钩	NEEDLE BAR WIRE HOOK	1
30	10041770	螺钉 SM1/8"×44	SCREW SM1/8"×44	1
31	10054541	DP×5 8#机针	NEEDLE DP×5 8#	1
32	10085864	轴承螺钉	BEARING SCREWS	1
33	10025874	6000-2RS轴承	6000-2RS BEARING	2
34	10084017	张紧轮座	TENSIONING WHEEL SEAT	1
35	10011313	螺钉	SCREW	2

4. 中压脚部件

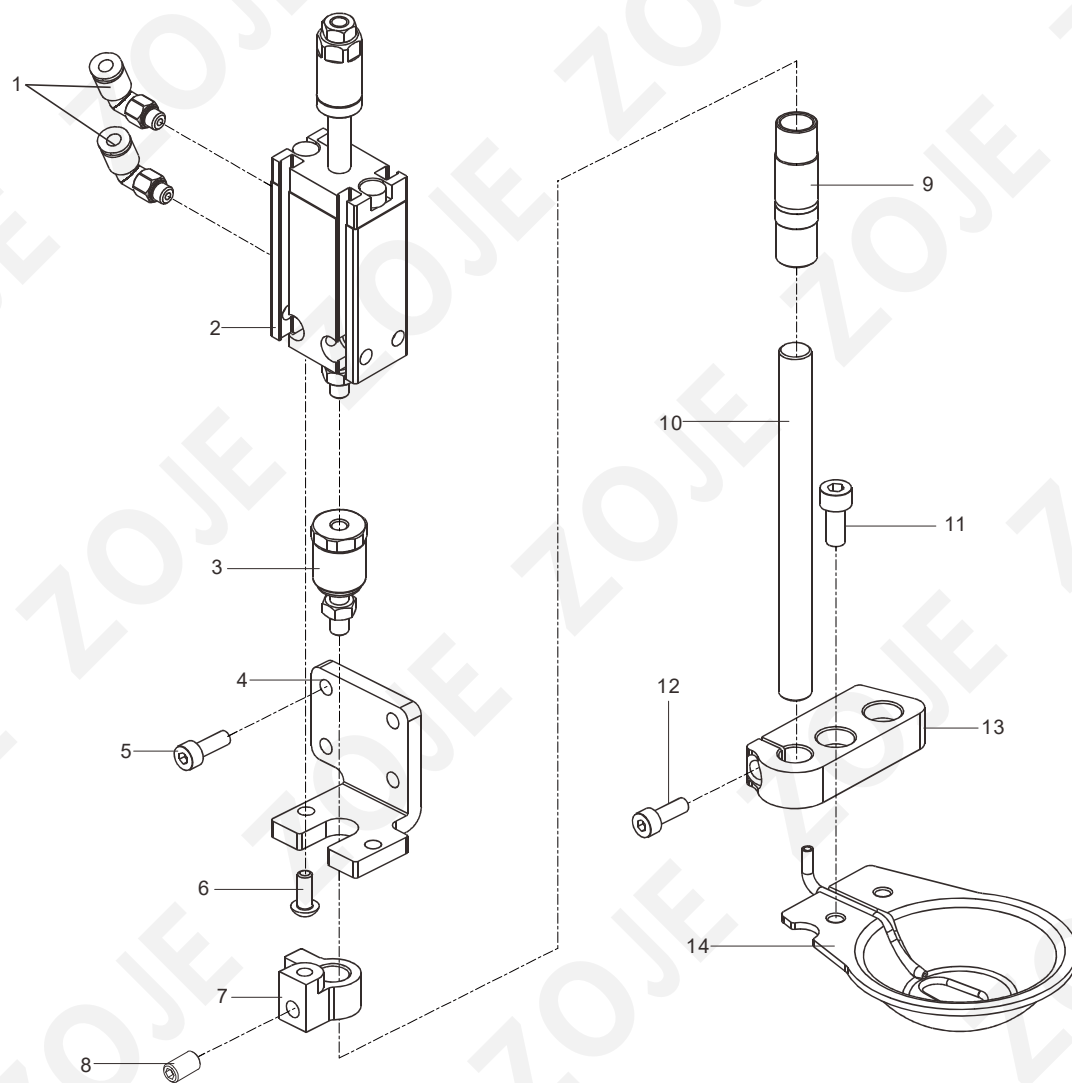


中压脚部件

MIDDLE PRESSER FOOT COMPONENTS

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10065627	组合螺钉 M5 L=12	SCREW M5 L=12	7
2	10084012	星火中压脚电机	MIDDLE PRESSER FOOT MOTOR	1
3	10084011	中压脚电机安装板	INSTALLATION PLATE FOR MIDDLE PRESSER FOOT	1
4	10011410	螺钉 M5 L=10	SCREW M5 L=10	1
5	10084013	中压脚曲柄	MIDDLE PRESSER FOOT CRANK	1
6	10084014	中压脚连杆	MIDDLE PRESSER FOOT CONNECTING ROD	1
7	10057547	轴位螺钉	AXIS SCREW	2
8	10003102	螺钉 M4 L=12	SCREW M4 L=12	3
9	10083962	压杆导架	PRESSURE BAR SPRING BRACKET	1
10	10085220	配油封压杆轴套	EQUIPPED WITH OIL SEAL PRESSURE ROD SHAFT	1
11	10000563	螺钉 M4 L=5	SCREW M4 L=5	4
12	10057542	压杆	PRESSURE BAR	1
13	10057415	中压脚	MIDDLE PRESSER FOOT	1
14	10011680	垫圈 4.6×9.7×0.8	WASHER 4.6×9.7×0.8	1
15	10010650	螺钉 SM9/64" ×28	SCREW SM9/64" ×28	1
16	10083989	前罩壳支柱	FRONT HOOD PILLAR	1
17	10085218	油封组件	OIL SEAL	1

5. 辅助压脚部件

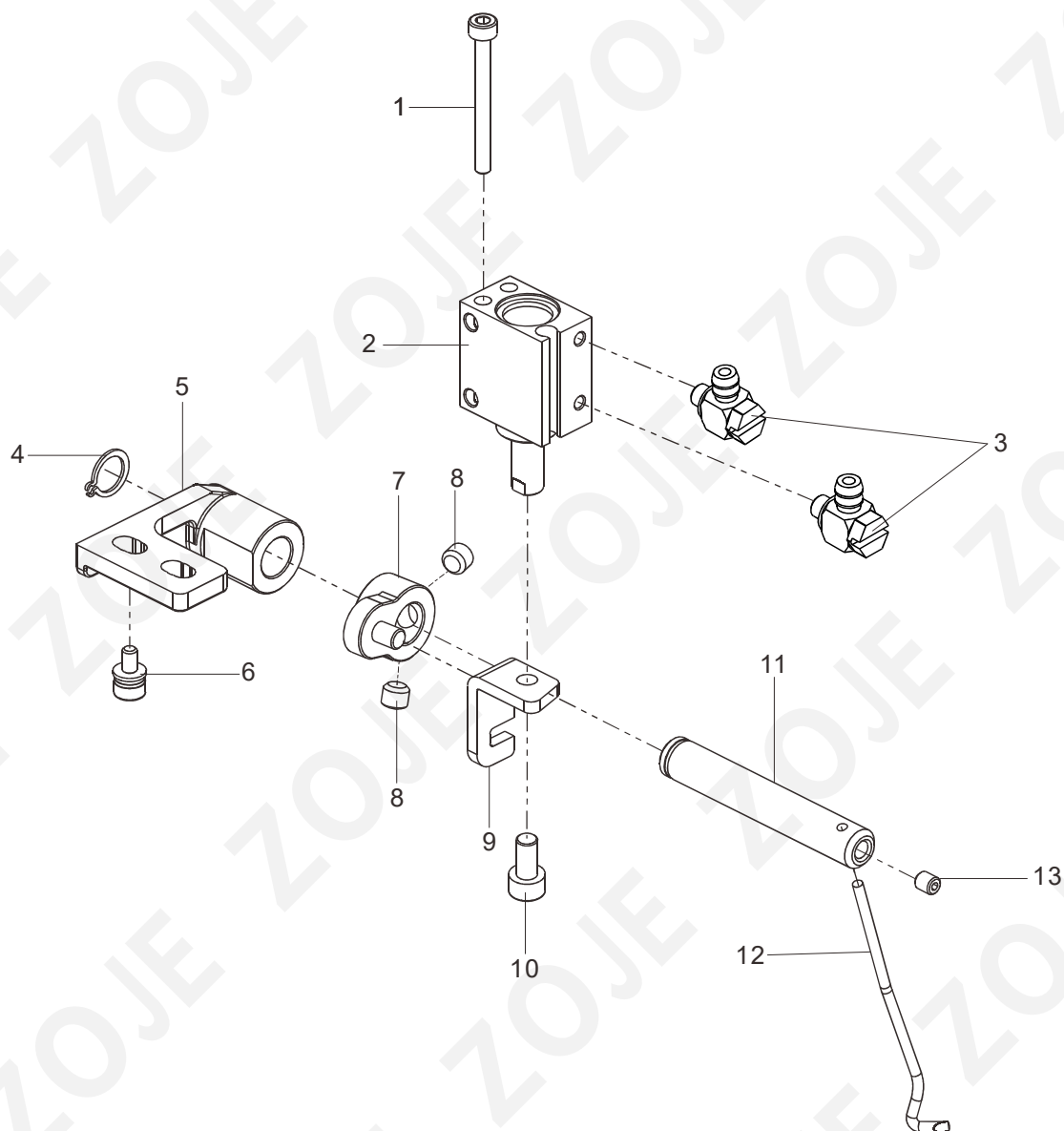


辅助压脚部件

AUXILIARY PRESSER FOOT PARTS

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10052378	legris 31990419气管接头	legris 31990419 TRACHEAL JOINT	2
2	10084136	气缸MDJ16×20-10	CYLINDER MDJ16×20-10	1
3	10078667	浮动接头F-M5X080F(亚德客)	FLOATING JOINT F-M5X080F(AirTAC)	1
4	10084002	辅助压脚气缸安装板	AUXILIARY FOOT CYLINDER MOUNTING PLATE	1
5	10003399	螺钉 M4 L=8	SCREW M4 L=8	4
6	10003102	螺钉 M4 L=12	SCREW M4 L=12	2
7	10083961	辅助压脚杆导架	AUXILIARY PRESSER FOOT BAR GUIDE	1
8	10001938	螺钉 M6 L=10	SCREW M6 L=10	1
9	10063745	压杆轴套	LOWER SHAFT SLEEVE	1
10	10083990	辅助压脚杆	AUXILIARY PRESSER FOOT BAR	1
11	10005139	螺钉 M5 L=12	SCREW M5 L=12	2
12	10012073	螺钉 M5 L=16	SCREW M5 L=16	1
13	10084396	辅助压脚连接块	AUXILIARY PRESSER FOOT CONNECTING BLOCK	1
14	10054986	辅助压脚组件	AUXILIARY PRESSER FOOT ASSEMBLY	1

6. 拨线部件

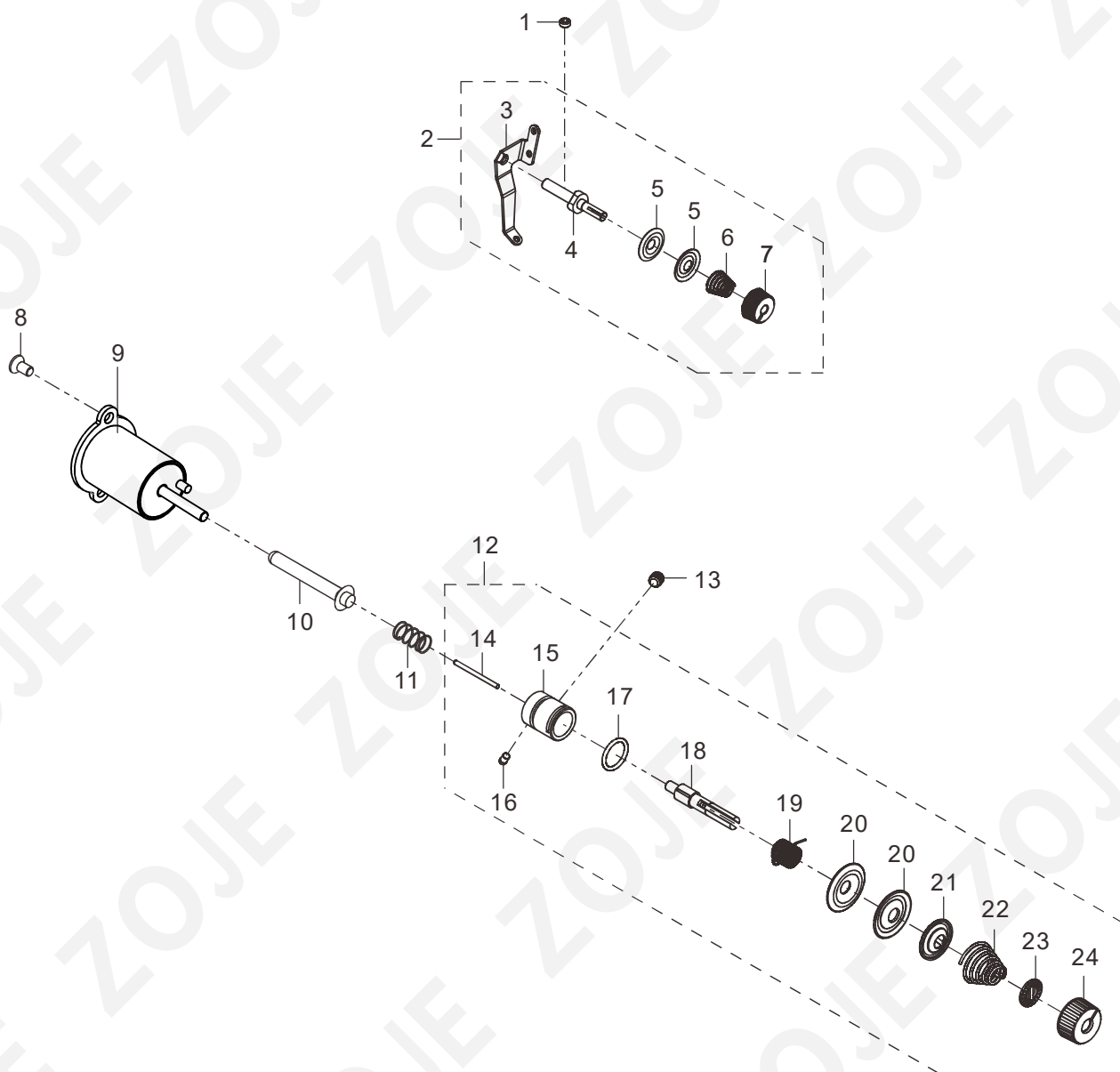


拨线部件

CABLE ASSEMBLY & DIALING UNIT

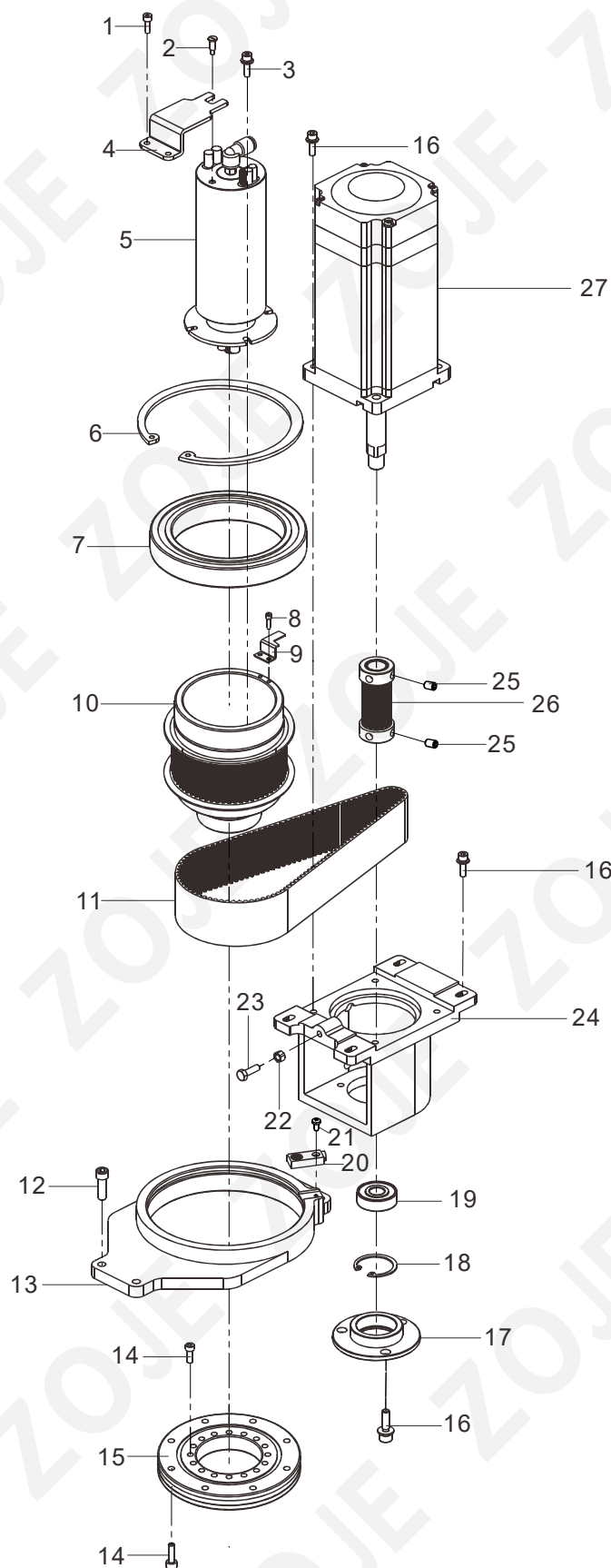
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10007844	螺钉 M3 L=25	SCREW M3 L=25	2
2	10082122	气缸MU10×10_亚德客	CYLINDER MU10×10_AirTAC	1
3	10085675	PL4-M3宝塔弯通接头	PL4-M3 PAGODA BEND JOIN	2
4	10027930	8挡圈	RETAINING RING	1
5	10084008	拨线器支架	DIAL CRANK	1
6	10076081	螺钉组件 M4 L=12	SCREW M4 L=12	2
7	10084190	拨线曲柄部件	WIRE CRANK COMPONENT	1
8	10002858	螺钉 M5 L=4	SCREW M5 L=4	2
9	10083959	拨线驱动板	WIRE DRIVER BOARD	1
10	10002975	螺钉 M3 L=6	SCREW M3 L=6	1
11	10083963	拨线轴	WIRE REEL	1
12	10000015	拨线杆	WIRE ROD	1
13	10011887	螺钉 SM9/64"×40	SCREW SM9/64"×40	1

7. 松线部件



序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10005295	螺钉 M4 L=5	SCREW M4 L=5	1
2	10073322	上夹线器部件	UPPER WIRE GRIPPER COMPONENTS	1
3	10073323	上过线板	THREAD TENSION DISK	1
4	10052105	螺钉 SM11/64"×40	SCREW SM11/64"×40	1
5	10005839	上夹线板	THREAD_TENSION_2_DISK	2
6	10005838	弹簧	SPRING	1
7	10063837	上夹线器螺母 SM11/64"×40	SCREW SM11/64"×40	1
8	10073847	螺钉 M4 L=8	SCREW M4 L=8	2
9	10084007	松线电磁铁	LOOSE WIRE ELECTROMAGNET PARTS	1
10	10085215	松线辅钉	TENSION RELEASE PIN	1
11	10050348	弹簧	SPRING	1
12	10069095	夹线器组件	THREAD TENSION ASM	1
13	10012162	螺钉 M5 L=5	SCREW M5 L=5	1
14	10069093	松线钉	TENSION RELEASE PIN	1
15	10039524	挑线簧调节座	THREAD TENSION POST BASE	1
16	10004200	螺钉 SM9/64"×40	SCREW SM9/64"×40	1
17	10004183	O形圈 13×1.5	O TYPE RING 13×1.5	1
18	10004177	螺钉 SM1/4"×40	SCREW SM1/4"×40	1
19	10064247	挑线簧	SPRING	1
20	10004180	夹线板	THREAD TENSION DISK	2
21	10004179	松线板	THREAD TENSION DISK PRESSER	1
22	10004176	弹簧	SPRING	1
23	10004199	夹线制动板	DISK STOPPER	1
24	10059715	松线器螺母 SM1/4"×40	THREAD TENSION NUT SM1/4"×40	1

8. 上旋转部件

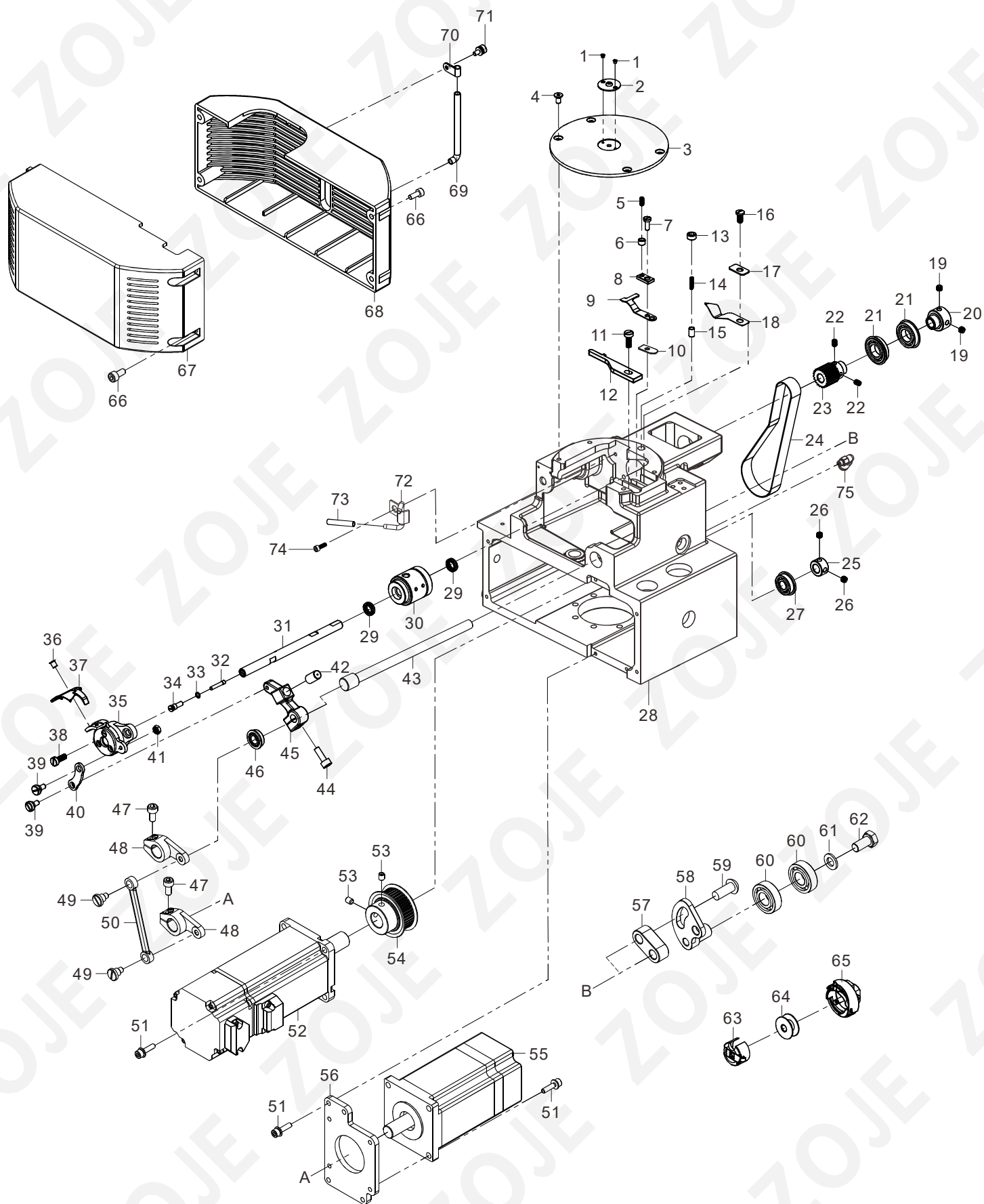


上旋转部件

UPPER ROTATING PART

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10003102	螺钉 M4 L=6	SCREW M4 L=6	2
2	10074301	轴位螺钉	AXIS SCREW	1
3	10076081	螺钉组件 M4 L=12	SCREW M4 L=12	3
4	10083994	上滑环定位板	UPPER SLIP RING POSITIONING PLATE	1
5	10084078	上导电滑环部件	UPPER CONDUCTIVE SLIP RING COMPONENT	1
6	10084138	孔用弹性挡圈	ELASTIC RETAINING RING FOR HOLES	1
7	10084139	深沟球轴承6918ZZ	DEEP GROOVE BALL BEARING	1
8	10002975	螺钉 M3 L=6	SCREW M3 L=6	2
9	10083995	上旋转感应片	UPPER ROTATION SENSING PLATE	1
10	10083996	上旋转从动同步轮组件	UP ROTATING DRIVEN SYNCHRONOUS WHEEL PACK	1
11	10083998	旋转同步带	ROTATING SYNCHRONOUS BELT	1
12	10003094	螺钉 M6 L=20	SCREW M6 L=20	4
13	10083997	上轴承法兰	UPPER BEARING FLANGE	1
14	10003141	螺钉 M5 L=20	SCREW M5 L=20	24
15	10082568	交叉滚柱轴承55×120×15	CROSS ROLLER BEARING 55×120×15	1
16	10065629	组合螺钉 M5 L=20	SCREW M5 L=20	11
17	10068915	下旋转电机轴承支撑座	LOWER ROTATING MOTOR BEARING SUPPORT SEAT	1
18	10003321	32挡圈	RETAINING RING	1
19	10009786	6201ZZ 轴承	6201ZZ BEARING	1
20	10061948	传感器（含线缆100mm）	SENSOR	1
21	10000984	螺钉	SCREW	1
22	10009467	螺母 M5	NUT M5	1
23	10042210	拉板限位螺钉	SCREW	1
24	20032944	上旋转电机座机加	ADD A ROTATING MOTOR TO THE BASE MACHINE	1
25	10011232	螺钉 M6 L=6	SCREW M6 L=6	4
26	10068850	下旋转主动带轮	LOWER ROTATING ACTIVE PULLEY	1
27	10084118	旋转驱动电机 星火	ROTATING DRIVE MOTOR SPARK	1

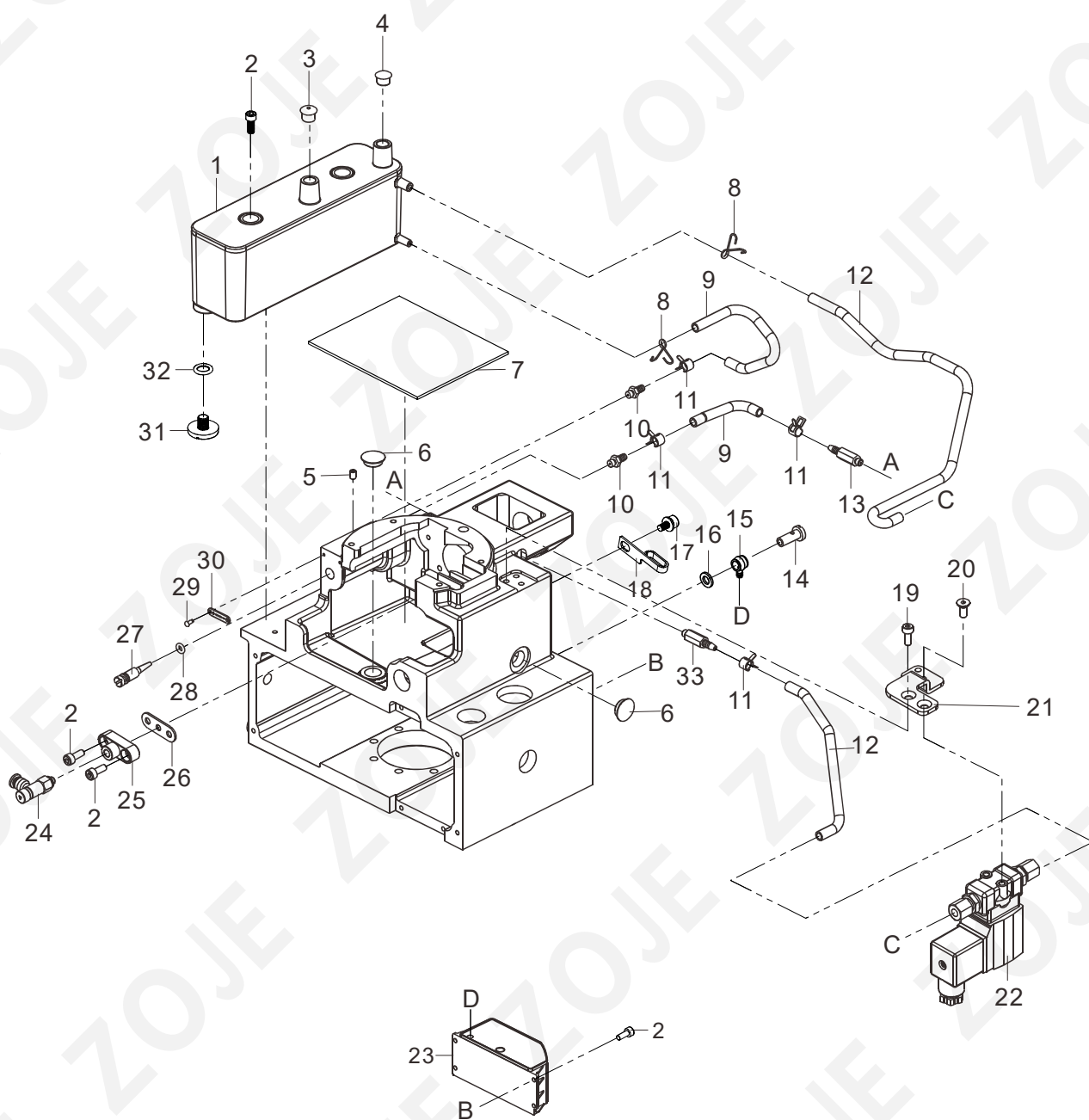
9. 下轴及剪线部件



序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10053634	螺钉 SM3/32"×56	SCREW SM3/32"×56	2
2	10041780	运模车小针板	SMALL NEEDLE PLATE 2.0	1
3	10058697	针板	NEEDLE PLATE	1
4	10084278	针板螺钉	SCREW	4
5	10046203	定刀座螺钉	FIXED KNIFE SCREW	1
6	10046204	定刀座螺母	FIXED KNIFE NUT	1
7	10009601	螺钉 SM9/64"×40	SCREW SM9/64"×40	1
8	10055264	定刀压块	FIXED KNIFE PLATE	1
9	10011421	定刀	FIXED KNIFE	1
10	10042100	定刀垫片	FIXED KNIFE GASKET	3
11	10010373	螺钉 SM11/64"×40	SCREW SM11/64"×40	1
12	10041950	旋梭定位钩 (选配-302) (1.9)	BOBBIN CASE HOLDER	1
	10041951	旋梭定位钩 (选配-303) (2.1)	BOBBIN CASE HOLDER	1
	10051042	旋梭定位钩 (选配-304) (1.9)	BOBBIN CASE HOLDER	1
	10051612	旋梭定位钩 (标配-305) (2.5)	BOBBIN CASE HOLDER	1
13	10059806	螺钉	SCREW	1
14	10014386	柱塞簧	PLUNGER SPRING	1
15	10012609	柱塞	PLUNGER	1
16	10014474	螺钉SM11/64"×40	SCREW SM11/64"×40	1
17	10057346	分线器垫片	DISPART THREAN SHUTTLE GASKET	1
18	10026784	分线器	DISPART THREAN SHUTTLE	1
19	10012014	螺钉 M5 L=4	SCREW M5 L=4	4
20	10049842	下轴后轴承挡圈	RETAINING RING	1
21	10058580	轴承 6901ZZ-NR	BEARING 6901ZZ-NR	2
22	10003150	螺钉 M4 L=6	SCREW M4 L=6	2
23	10058623	下轴从动同步轮	LOWER SHAFT DRIVEN SYNCHRONOUS WHEEL	1
24	10078124	下轴同步带	TIMING BELT	1
25	10027320	挡圈	RING	1
26	10012162	螺钉	SCREW	2
27	10009776	轴承 F698ZZ	BEARING F698ZZ	1
28	20032866	旋梭座机加	BOTTOM PLATE MACHINE PLUS	1
29	10013029	油封 7.94×12×3.5	OIL SEAL 7.94×12×3.5	2
30	10078137	下轴前套_旋转机头	FRONT BUSHING	1
31	10069940	下轴	SHAFT	2
32	10010063	油芯	OIL WICK	1
33	10000457	旋梭限油螺钉O形圈	O-RING	1
34	10010064	螺钉 SM3/16"×32	SCREW SM3/16"×32	1
35	10059306	动刀架座组件(大梭)	KNIFE BRACKET MOUNTING BASE (SMALL SHUTTLE)	1
36	10011588	螺钉 SM11/64"×40	SCREW SM11/64"×40	2
37	10048231	动刀_大旋梭2	MOTTO-LARGE HOOK	1
38	10010066	螺钉 SM11/64"×40	SCREW SM11/64"×40	2
39	10026142	螺钉	SCREW	2
40	10013044	刀轴连杆	KINFE SHAFT CONNECTING BAR	1
41	10009471	螺母 M4	NUT M4	1
42	10073481	切线驱动曲柄止动块	CRANK BLOCK	1
43	10078125	剪线轴	TRIMMING DRIVE SHAFT	1
44	10009818	螺钉 SM3/16"×32	SCREW SM3/16"×32	1
45	10063112	剪线曲柄	TRIMMING CRANK	1
46	10026126	轴承 F688ZZ	BEARING F688ZZ	1
47	10005139	M5×12螺钉	SCREW M5 L=12	2
48	10071690	中压脚曲柄 (剪线)	TRIMMING CRANK	2
49	10057547	轴位螺钉	SCREW	2
50	10077923	剪线连杆	CONNECTING ROD	1
51	10059084	M4×16组合螺钉	SCREW M4 L=16	12
52	10085680	主轴伺服电机 (5对极)	SPINDLE SERVO MOTOR	1

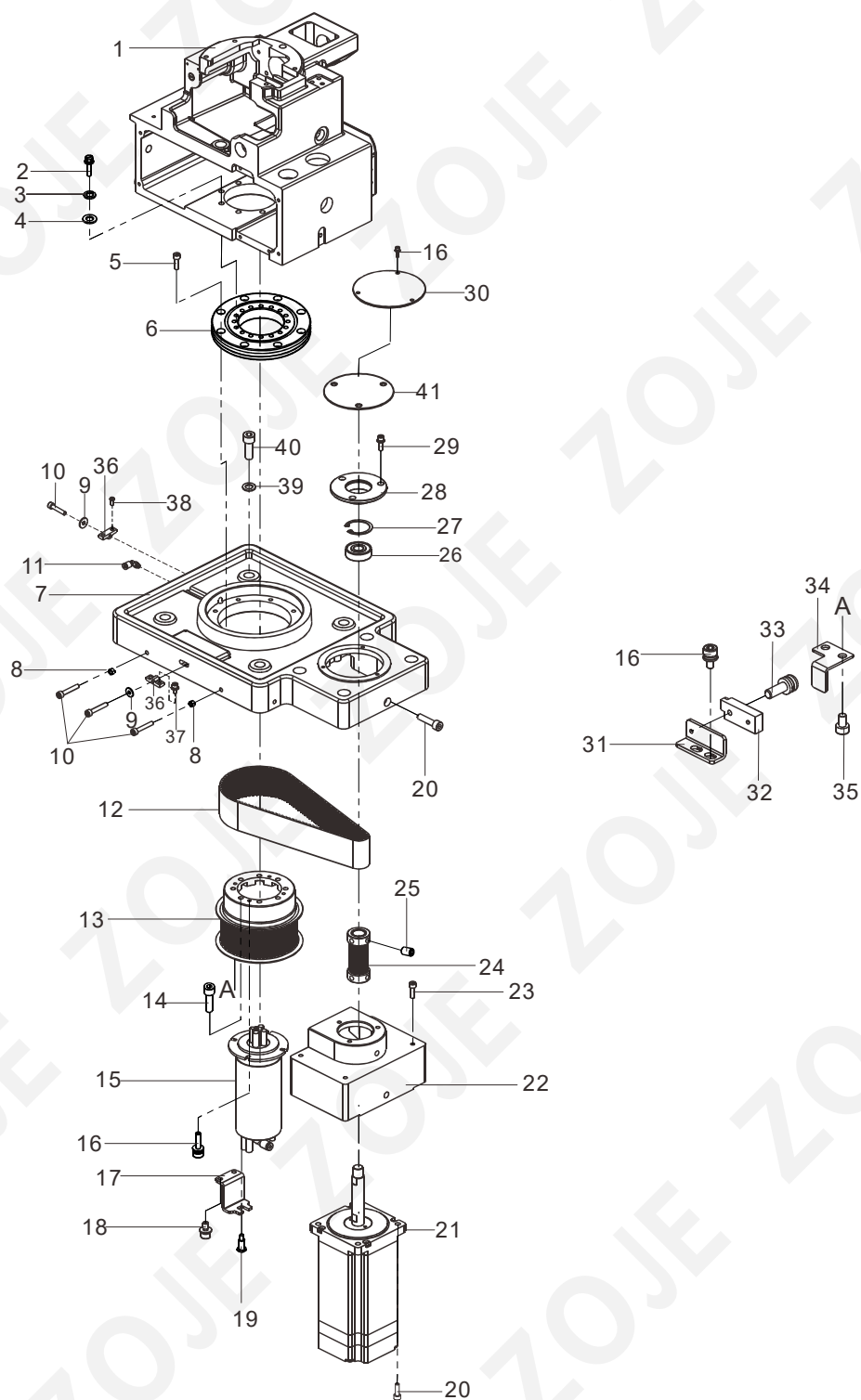
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
53	10009187	M6×8螺钉	SCREW M6 L=8	2
54	10058620	下轴主动同步轮	LOWER SPINDLE SYNCHRONIZATION WHEEL	1
55	10074293	星火中压脚电机（剪线）	STEPPING MOTOR	1
56	10078135	剪线电机板 旋转机头	TRIMMING MOTOR BOARD	1
57	10078138	张紧轮支架座	TENSIONING WHEEL BRACKET SEAT	1
58	10078142	张紧轮调节座	TENSIONING WHEELADJUSTMENT SEAT	1
59	10080628	M8×25螺钉	SCREW M8 L=25	2
60	10007200	6001ZZ轴承	BEARING 6001ZZ	2
61	10002948	8垫圈	GROMMET 8	1
62	10002066	M8×20螺钉	SCREW M8 L=20	1
63	10039877	2.0P梭壳BC-DBM(1)-NBL1	BOBBIN CASE	1
64	10039875	梭芯(大梭)	BOBBIN	1
65	10041772	广濑旋梭 HSM-B1HTR(2.0)	HOOK (2.0)	1
66	10042219	螺钉	SCREW	8
67	10078133	前罩盖	FORENT COVER	1
68	10078134	后罩盖	REAR COVER	1
69	10007796	φ4×φ6油管	OIL PIPE	150
70	10008228	SN-3A夹头	SN-3A CLAMP	1
71	10003875	螺钉 M4	SCREW M4	1
72	10073534	底线吹气管组件	BOTTOM LINE BLOW TUBE	1
73	10008119	φ2.5×φ4气管	TRACHEA	1500
74	10003399	螺钉 M4 L=8	SCREW M4 L=8	1
75	10052378	气管接头	TIE-IN	1

10. 润滑部件



序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10078141	油箱组件	OIL ATNK	1
2	10042219	螺钉	SCREW	8
3	10010587	橡胶塞	RUBBER PLUG	1
4	10008943	橡胶塞	RUBBER PLUG	1
5	10003150	M4×6螺钉	SCREW M4 L=6	1
6	10011099	橡胶塞	RUBBER PLUG	2
7	10058631	羊毛毡	LINOLEUM	1
8	10022469	油管夹	OIL PIPE CLAMP	2
9	10007800	油管	OIL TUBE	220
10	10008779	油管接头	JOINT	2
11	10012160	弹簧	SPRING	4
12	10007796	Φ4×Φ6油管	OIL TUBE Φ4×Φ6	500
13	10052044	油管接头	JOINT	1
14	10009592	螺钉接头	SCREW JOINT	1
15	10009588	塑料接头	JOINT	1
16	10085923	垫圈	GROMMET	1
17	10003875	M4螺钉	SCREW M4	1
18	10000082	前支脚油线夹	FRONT FOOT OIL CLAMP	1
19	10048800	M4×10螺钉	SCREW M4 L=10	3
20	10057345	螺钉	SCREW	2
21	10084024	油量电磁阀安装板	MOUNTING PLATE	1
22	10042039	电磁阀	SOLENOID VALVE	1
23	10084133	废油盒组件	OIL CUP HOLDER	1
24	10074157	调速阀	GOVERNOR VALVE	1
25	10078130	吹气接头座	BLOWING JOINT SEAT	1
26	10078131	密封垫	GASKET	1
27	10000566	油量调节杆	REGULATING VAVLVE	1
28	10000567	3.6×1.8油量调节阀O形圈	O-RING	1
29	10002840	2×5铆钉	RIVET	2
30	10078132	油量调节标识	OIL QUANTITY ADJUSTMENT LABEL	1
31	10008783	SM5/16"×24螺钉	SCREW SM5/16"×24	1
32	10014461	6.5×20形圈	O-RING	1
33	10067215	油管接头	JOINT	1

11. 下旋转部件

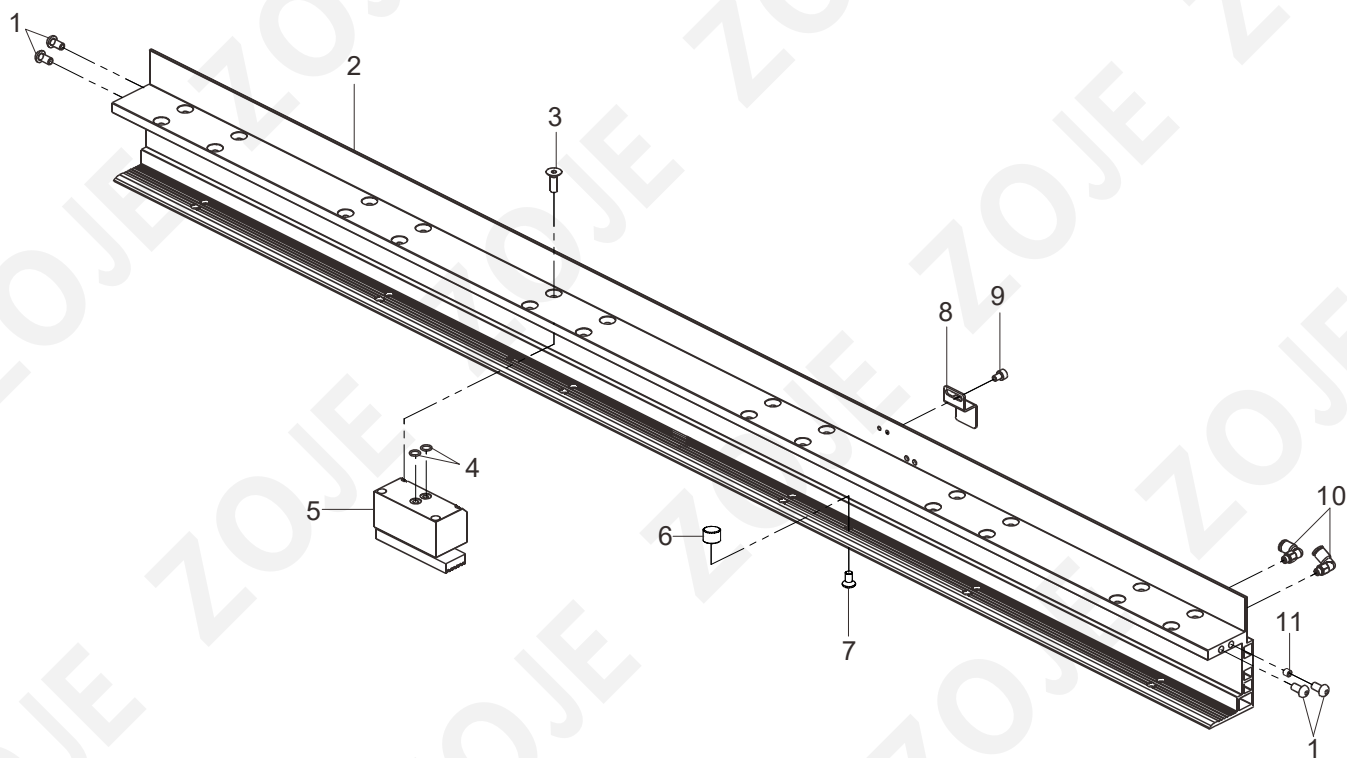


下旋转部件

LOWER ROTATING PARTS

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	20032872	旋梭座_喷漆	ROTARY SHUTTLE SEAT_PAINTING	1
2	10042210	拉板限位螺钉	SCREW	8
3	10005537	5弹簧垫圈	5 SPRING WASHER	8
4	10012318	5垫圈	5 WASHER	8
5	10003141	螺钉 M5 L=20	SCREW M5 L=20	8
6	10082568	交叉滚柱轴承55×120×15	CROSS ROLLER BEARING 55×120×15	1
7	20032869	下旋转座_喷漆	LOWER ROTATING SEAT_PAINTING	1
8	10003084	螺母 M6	NUT M6	4
9	10003019	6垫圈	6 WASHER	2
10	10001901	螺钉 M6 L=30	SCREW M6 L=30	6
11	10052378	PL4-M5 气管接头	PL4-M5 TRACHEAL JOINT	1
12	10083998	旋转同步带	ROTATING SYNCHRONOUS BELT	1
13	10084023	下旋转从动同步轮组件	LOWER ROTATING DRIVEN WHEEL COMPONENT	1
14	10003164	螺钉 M5 L=16	SCREW M5 L=16	8
15	10084079	下导电滑环组件	LOWER CONDUCTIVE SLIP RING COMPONENT	1
16	10076081	组合螺钉M4 L=12	SCREW M4 L=12	9
17	10084129	下滑环定位板	SLIDING RING POSITIONING PLATE	1
18	10065627	组合螺钉M5 L=12	SCREW M5 L=12	2
19	10074301	轴位螺钉	AXIS SCREW	1
20	10002028	螺钉 M6 L=20	SCREW M6 L=20	5
21	10084118	旋转驱动电机_星火	ROTATING DRIVE MOTOR_SPARK	1
22	20032870	下旋转电机座_喷漆	LOWER ROTATING MOTOR SEAT_PAINTING	1
23	10001943	螺钉 M5 L=20	SCREW M5 L=20	4
24	10068850	下旋转主动带轮	LOWER ROTATING ACTIVE PULLEY	1
25	10011232	螺钉 M6 L=6	SCREW M6 L=6	4
26	10009786	6201ZZ 轴承	6201ZZ BEARING	1
27	10003321	32挡圈	RETAINING RING	1
28	10068915	下旋转电机轴承支撑座	LOWER ROTATING MOTOR BEARING SUPPORT SEAT	1
29	10065629	组合螺钉 M5 L=20	SCREW M5 L=20	3
30	10084021	下旋转电机盖板	LOWER ROTATING MOTOR COVER PLATE	1
31	10084022	下旋转传感器安装板	LOWER ROTATING SENSOR MOUNTING PLATE	1
32	10061948	传感器 (含线缆100mm)	SENSOR	1
33	10000984	螺钉	SCREW	1
34	10086861	下旋转感应片	LOWER ROTATING SENSING PLATE	1
35	10002975	螺钉 M3 L=6	SCREW M3 L=6	2
36	10084026	下旋转调整块	LOWER ROTATION ADJUSTMENT BLOCK	2
37	10065627	M5×12组合螺钉	SCREW M5 L=12	2
38	10085953	M5扁头内六角螺钉	SCREW M5	2
39	10082767	10垫圈	10 GROMMET	4
40	10085863	下旋转座螺钉	LOWER ROTATING SEAT SCREW	4
41	10068913	下旋转体上盖	UPPER COVER OF LOWER ROTATING BODY	1

12. X送料部件(1)

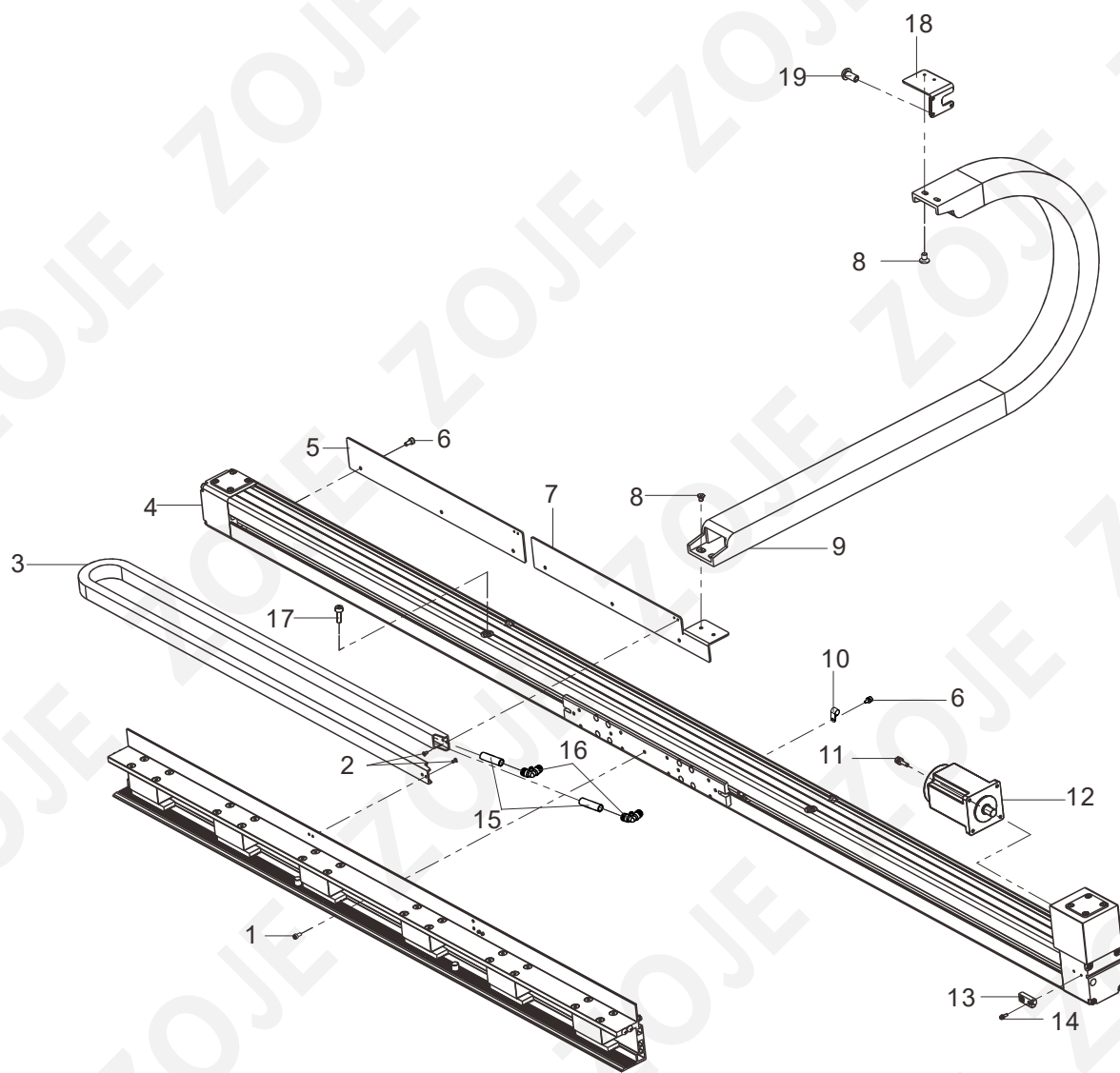


X送料部件 (1)

FEEDING COMPONENTS

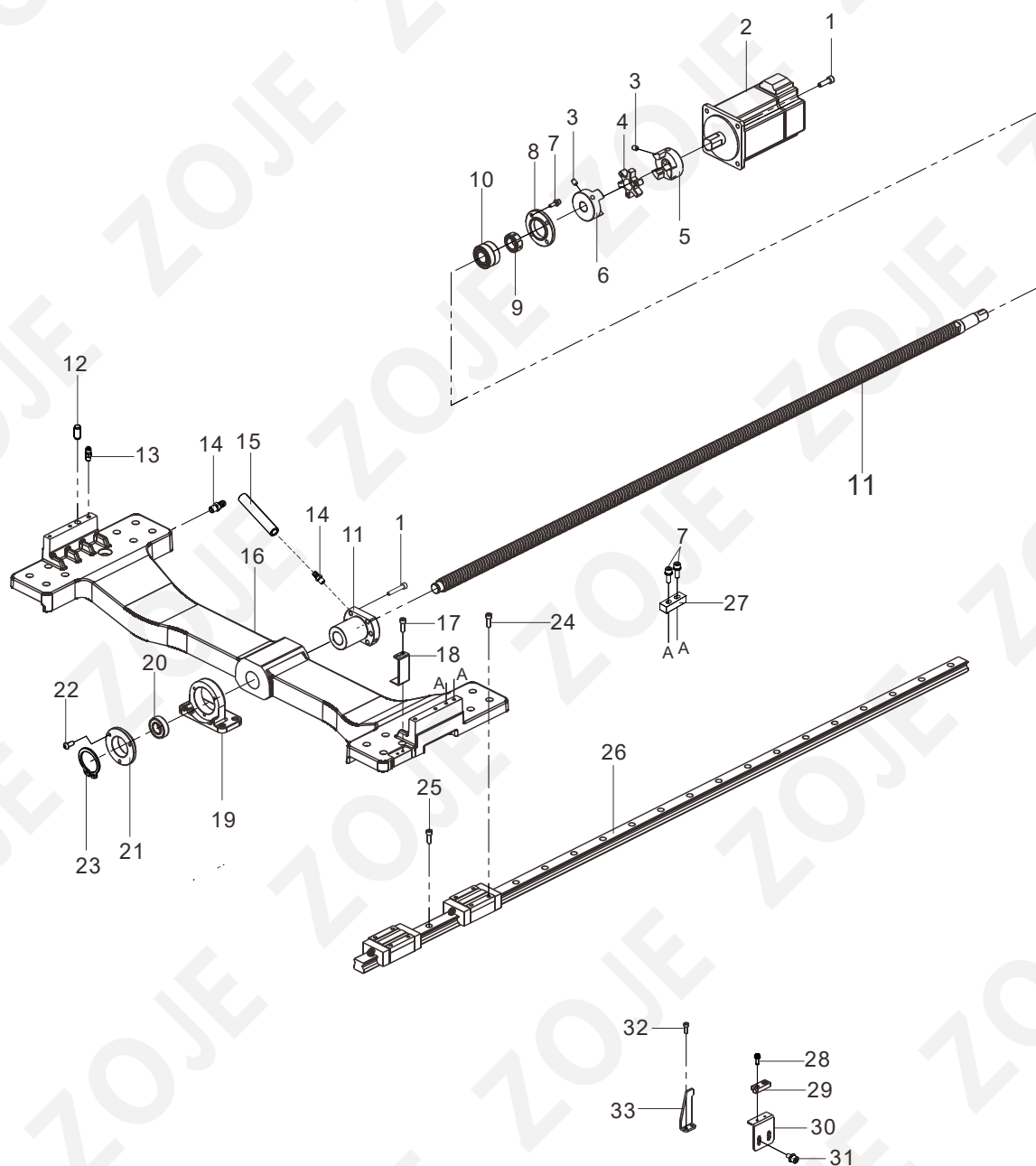
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10007096	螺钉 M5 L=10	SCREW M5 L=10	4
2	10084058	模板导轨型材	TEMPLATE GUIDE RAIL PROFILE	1
3	10085686	压框气缸螺钉	COMPRESSION FRAME CYLINDER SCREW	24
4	10084141	O形圈8×1	O RING	12
5	10084140	压料气缸MD20-10-3203 (AOT)	PRESSURE CYLINDER MD20-10-3203 (AOT)	6
6	10052200	销	SPRING PIN	2
7	10040655	螺钉 M4	SCREW M4	2
8	10084119	X向传感片	X SENSOR MOUNTING	1
9	10002976	螺钉 M4 L=6	SCREW M4 L=6	2
10	10066441	软管万向接头	JOINT	2
11	10012162	螺钉 M5 L=5	SCREW M5 L=5	1

13. X送料部件 (2)



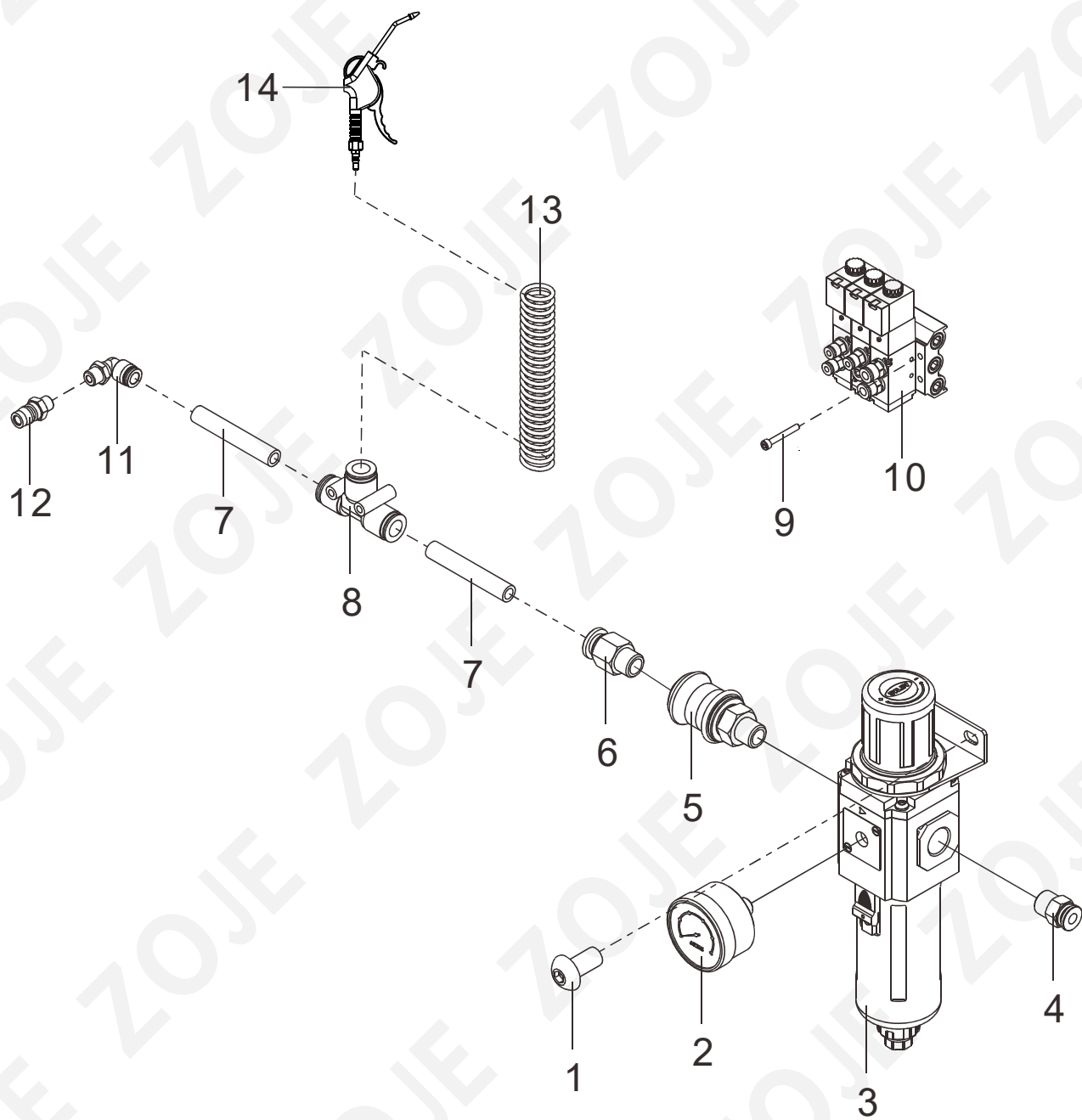
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10006118	螺钉 M5 L=25	SCREW M5 L=25	5
2	10009626	螺钉 M3 L=4.35	SCREW M3 L=4.35	4
3	10037199	塑料拖链	PLASTIC DRAG CHAIN	1
4	10084059	X向送料座组件-1400	X-DIRECTION FEEDING SEAT COMPONENT-1400	1
5	10076787	X向拖链挡板	X-DIRECTION DRAG CHAIN BAFFLE	1
6	10003875	螺钉 M4	SCREW M4	9
7	10085804	M7-V3拖链挡板	M7-V3 DRAG CHAIN BAFFLE	1
8	10001948	螺钉 M5 L=10	SCREW M5 L=10	4
9	10084718	Y向坦克链25*38 R75	X-DIRECTION TANK CHAIN	1
10	10031975	电线夹	CABLE CLIP	3
11	10065628	组合螺钉 M5 L=16	SCREW M5 L=16	4
12	10085212	星火X向步进电机	SPARK X-DIRECTION STEPPER MOTOR	1
13	10061948	传感器 (含线缆100mm)	SENSOR	1
14	10000984	螺钉	SCREW	1
15	10008119	气管	WINDPIPE	2000
16	10007701	Y型快换接头	Y-SHAPED QUICK CHANGE CONNECTOR	2
17	10003165	螺钉 M5 L=10	SCREW M5 L=10	4
18	20032874	Y向坦克链上支架_喷漆	Y-DIRECTION TANK CHAIN BRACKET_PAINTING	1
19	10007096	螺钉 M5 L=10	SCREW M5 L=10	3

14.Y送料部件



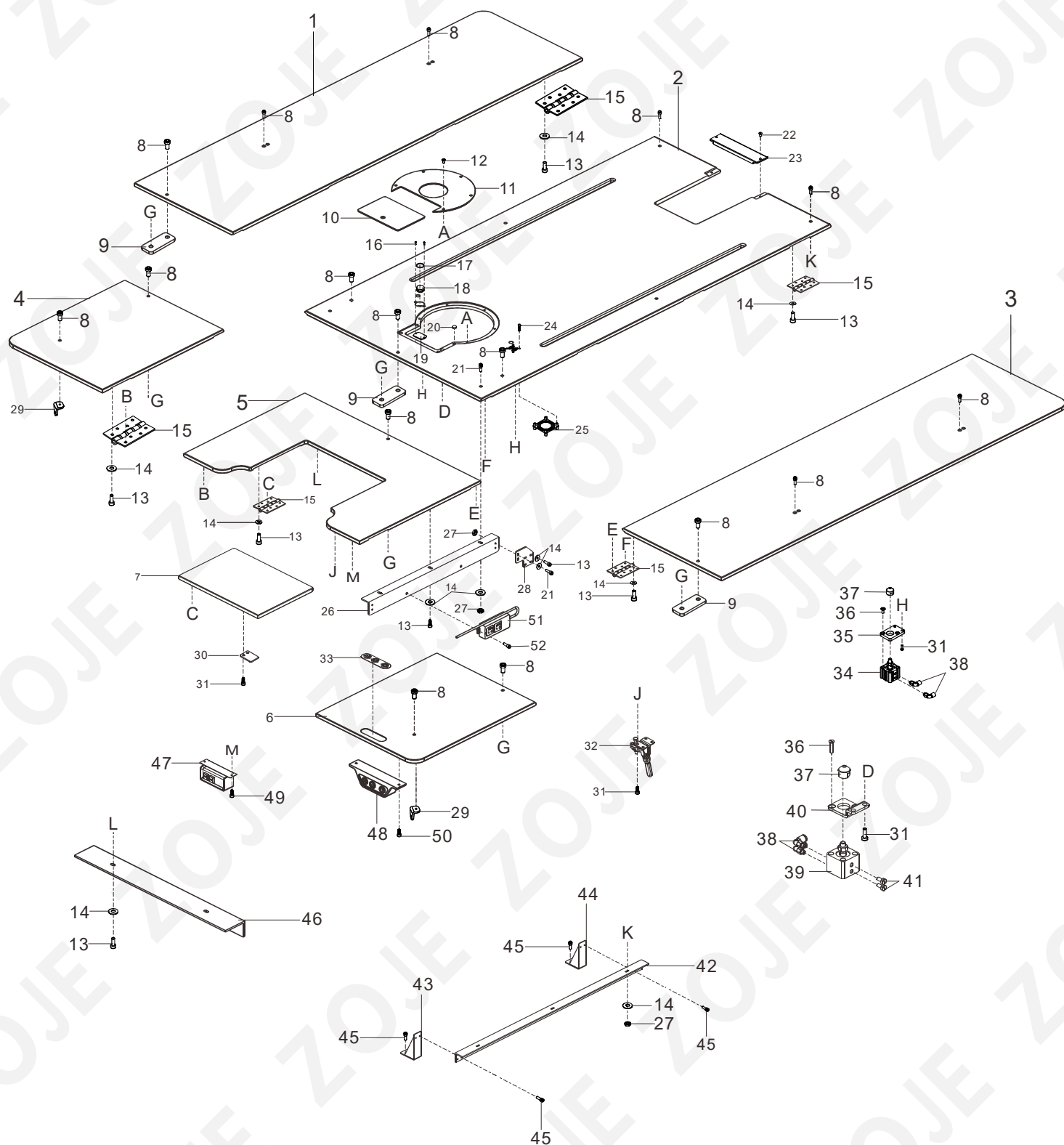
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10002028	螺钉 M6 L=20	SCREW M6 L=20	8
2	10084064	星火Y向伺服电机	SPARK Y-DIRECTION SERVO MOTOR	1
3	10009187	螺钉 M6 L=8	SCREW M6 L=8	4
4	10011227	传动连接橡胶块	TRANSMISSION CONNECTION RUBBER BLOCK	1
5	10012613	联轴器	COUPLING	1
6	10063138	联轴器	COUPLING	1
7	10065629	组合螺钉 M5 L=20	SCREW M5 L=20	6
8	10084063	Y向轴承端盖	Y-DIRECTION BEARING END COVER	1
9	10084143	精密锁紧螺母RM17*1	NUT RM17*1	1
10	10084142	角接触球轴承7003AC/DB	ANGULAR CONTACT BALL BEARING 7003AC/DB	1
11	10084126	Y向丝杆组件	Y-DIRECTION SCREW ASSEMBLY	1
12	10077861	销8×22	SELLING 8×22	1
13	10085684	黄油注油嘴	BUTTER INJECTION NOZZLE	1
14	10085683	铜油管接头	COPPER OIL PIPE JOIN	2
15	10007796	φ4×φ6油管	φ4×φ6 OIL PIPE	400
16	20033552	Y向丝杆横梁机加	Y-DIRECTION SCREW CROSSBEAM MACHINING	1
17	10003399	螺钉 M4 L=8	SCREW M4 L=8	2
18	10084131	Y向传感器感应片	Y-DIRECTION SENSOR SENSING PLATE	1
19	10084061	Y向丝杆轴承支撑座	Y-DIRECTION SCREW ROD BEARING SUPPORT SEAT	1
20	10009778	6002ZZ轴承	6002ZZ BEARING	1
21	10084062	Y向丝杆轴承座	Y-DIRECTION SCREW ROD BEARING SEAT	1
22	10064268	螺钉 M4 L=10	SCREW M4 L=10	3
23	10003290	15挡圈	15 RETAINING RINGS	1
24	10059082	螺钉 M5 L=16	SCREW M5 L=16	16
25	10003141	螺钉 M5 L=20	SCREW M5 L=20	22
26	10084125	Y向导轨部件	Y-DIRECTION GUIDE RAIL COMPONENT	2
27	10085805	横梁调节板	BEAM ADJUSTMENT PLATE	1
28	10000984	螺钉	SCREW	1
29	10061948	传感器（含线缆100mm）	SENSOR	1
30	10084130	Y向传感器安装板	Y-DIRECTION SENSOR MOUNTING PLATE	1
31	10065627	组合螺钉 M5 L=12	SCREW M5 L=12	2
32	10003102	螺钉 M4 L=10	SCREW M4 L=10	2
33	10084127	Y向丝杆限位板	Y-DIRECTION SCREW LIMIT PLATE	1

15. 气动部件



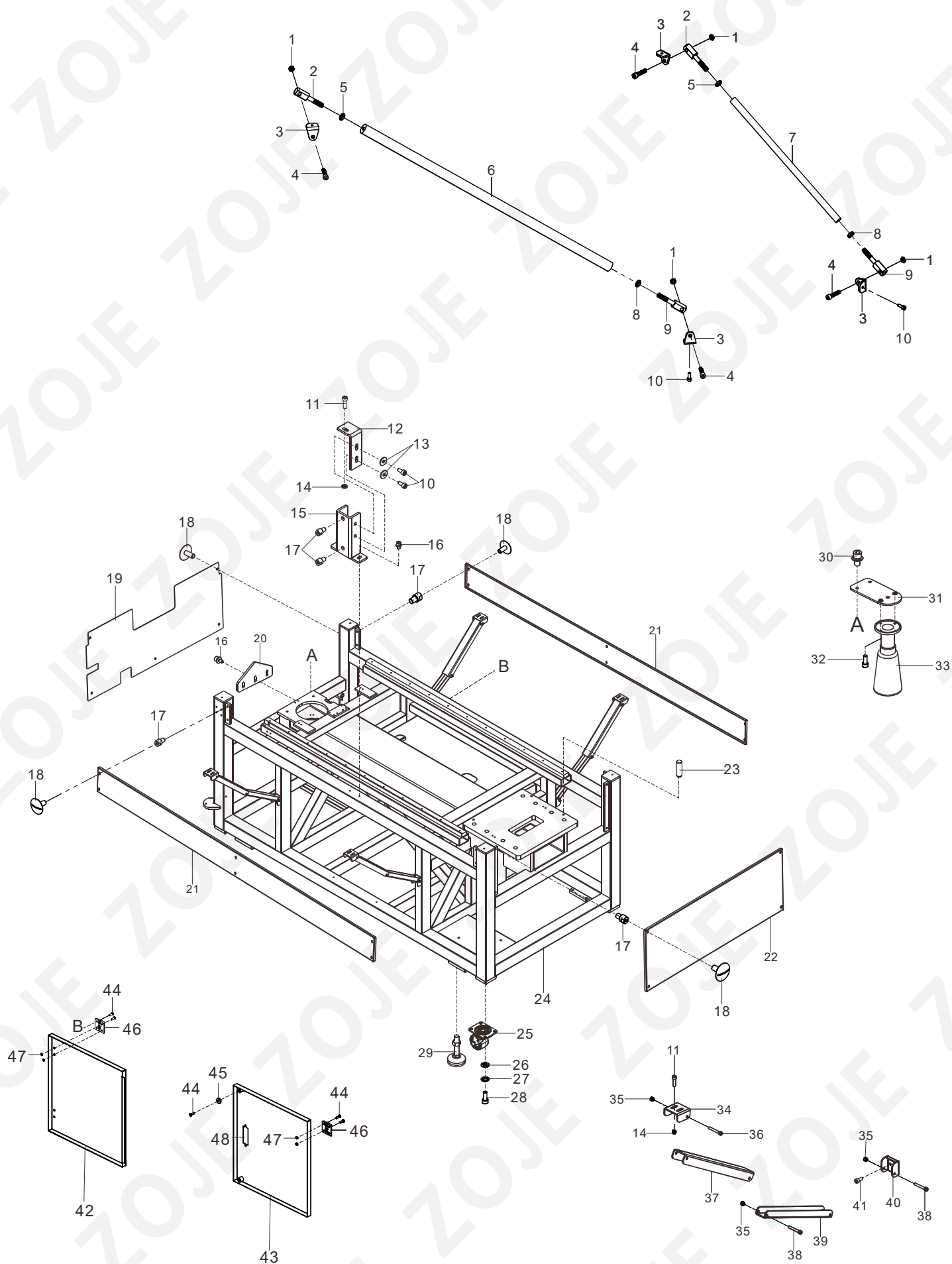
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10007096	螺钉 M5 L=6	SCREW M5 L=6	2
2	10007620	带压力开关的压力表	PRESSURE GAUGE	1
3	10061784	过滤减压阀组件	FILTER PRESSURE REDUCING VALVE	1
4	10024399	ATC APC10-02接头	PLUD ATC APC10-02	1
5	10007534	ATC HSV08手滑阀	HAND SLIDE VALVE	1
6	10003458	APC10-02 Φ10阀进气直通接头	PLUD APC10-02 Φ10	1
7	10008151	ATC PUB1065透明气管	ATC PUB1065 TRANSPARRENT TRACHEA	300
8	10052376	三通快速管接头	THREE WAY QUICK CONNECTOR	1
9	10012089	螺钉 M4 L=25	SCREW M4 L=25	4
10	10085679	M7三组电磁阀	M7 THREE GROUP SOLENOID VALVE	1
11	10078880	接头PL1002D	CONNECTOR PL1002D	1
12	10078852	进气管接头	AIR INTAKE PIPE JOIN	1
13	10059871	9米长弹簧气管	9M LONG SPRING AIR PIPE	1
14	10059269	模板机吹气枪	AIR BLOWER OF FORMWORK MACHINE	1

16.大缝台部件



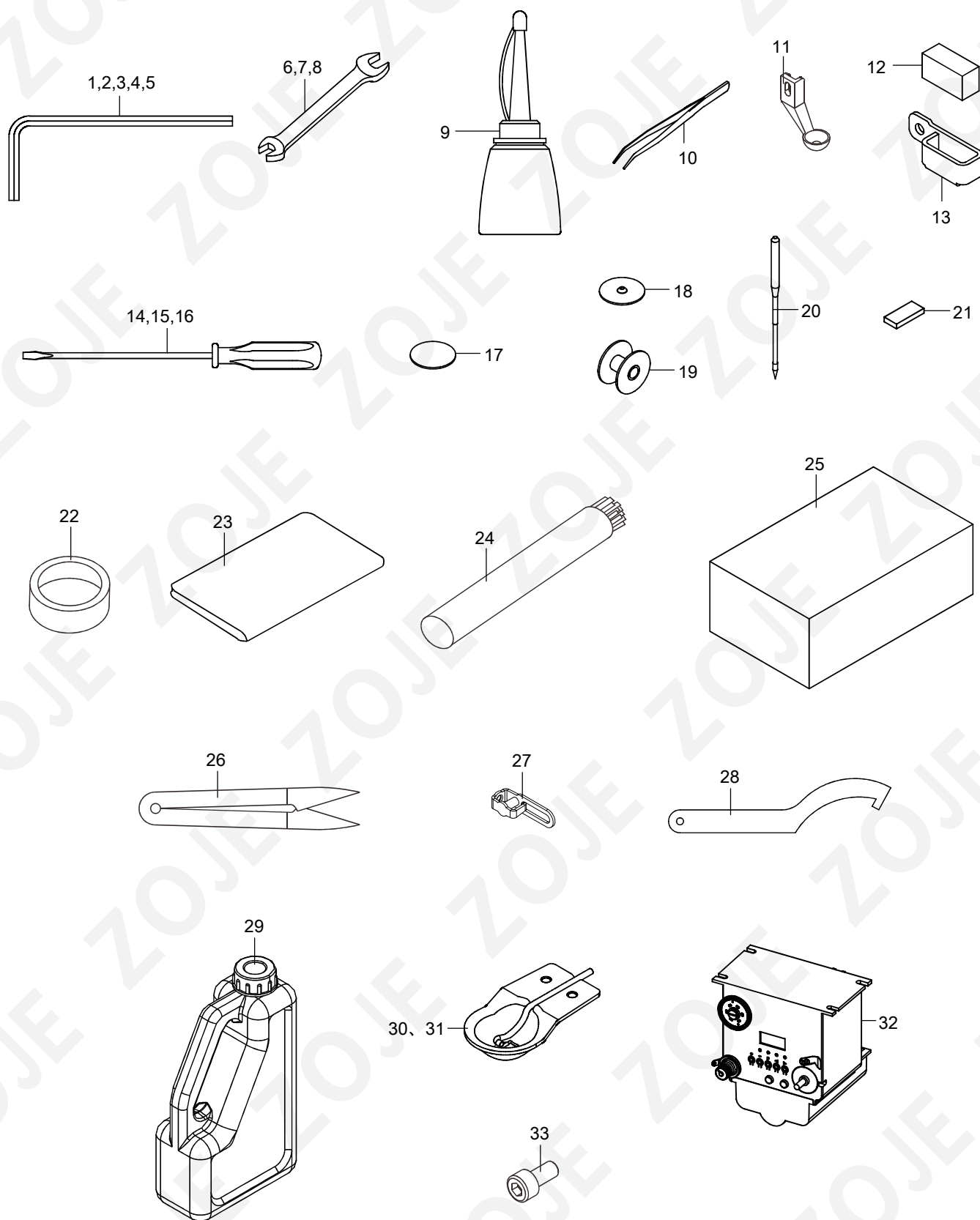
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10084067	M7-V3左台板	M7-V3 LEFT PLATFORM BOARD	1
2	10084065	M7-V3主台板	M7-V3 MAIN PLATFORM BOARD	1
3	10084069	M7-V3右台板	M7-V3 RIGHT PLATFORM BOARD	1
4	10084068	M7-V3左前台板	M7-V3 LEFT FRONT PLATFORM BOARD	1
5	10084066	M7-V3前台板	M7-V3 FRONT PLATFORM BOARD	1
6	10084070	M7-V3右前台板	M7-V3 RIGHT FRONT PLATFORM BOARD	1
7	10077643	M5-V7翻转小台板	M5-V7 FLIP THE SMALL TABLE	1
8	10003108	螺钉 M6 L=16	SCREW M6 L=16	20
9	10055080	拉紧板	TIGHTEN THE PLATE	3
10	10084121	旋梭盖板	ROTARY SHUTTLE COVER PLATE	1
11	10084122	针板配合板	NEEDLE PLATE MATCHING PLATE	1
12	10040655	螺钉 M4	SCREW M4	5
13	10083425	螺钉 M6 L=14	SCREW M6 L=14	70
14	10003019	6垫圈	6 WASHER	74
15	10074030	4寸304不锈钢合页3.0	HINGE	12
16	10009103	螺钉 M4 L=16	SCREW M4 L=16	2
17	10073022	台板孔O型圈	PLATEN HOLE O-RING	1
18	10081452	激光孔挡块	LASER HOLE STOPPER	1
19	10073023	激光孔挡板	LASER HOLE BAFFLE	1
20	10001096	磁铁	MAGNET	4
21	10077787	螺钉	SCREW M6 L=20	6
22	10051086	螺钉 M4 L=16	SCREW M4 L=16	2
23	10084076	主台板后接板	REAR CONNECTING PLATE OF THE MAIN PLATFORE	1
24	10052062	螺钉 M3 L=6.5	SCREW M3 L=6.5	4
25	10073375	RFID扫码识别器_星火	RFID SCAN CODE RECOGNIZER_SPARK	1
26	10084073	前台板支撑角铝	FRONT PANEL SUPPORT ANGLE ALUMINUM	2
27	10059873	螺母 M6	NUT M6	6
28	20032887	前角铝连接板_喷漆	FRONT CORNER ALUMINUM CONNECTING PLATE	2
29	10055082	支撑板6	SUPPORT PLATE 6	2
30	10057308	900翻转小台板限位板	900 TURNOVER SMALL PLATEN LIMIT PLATE	2
31	10048800	螺钉 M4 L=10	SCREW M4 L=10	16
32	10056112	肘夹头	ELBOW CLAME	2
33	10084071	按键指示贴膜	BUTTON INDICATOR FILM	1
34	10054462	KCQ2B16-5DM气缸	KCQ2B16-5DM CYLINDER	1
35	10063114	气缸垫板	CYLINDER GASKET	1
36	10022252	螺钉 M4 L=10	SCREW M4 L=10	4
37	10063116	模板顶柱	TEMPLATE TOP PILLAR	2
38	10052378	PL4-M5气管接头	PL4-M5 TRACHEAL JOINT	4
39	10060548	CQ2B16-7-TZ3019C气缸	CQ2B16-7-TZ3019C CYLINDER	1
40	10084075	顶板气缸安装板	TOP PLATE CYLINDER INSTALLATION PLATE	1
41	10062140	气缸堵头螺钉组件	CYLINDER PLUG SCREW ASSEMBLY	2
42	10084072	主台板支撑角铝	MAIN TABIE SUPPORT ANGLE ALUMINUM	2
43	20033503	台板角铝前支撑座喷漆	ALUMINUM FRONT SUPPORT SEAT FOR TABLE CORNER	2
44	20033504	台板角铝后支撑座喷漆	ALUMINUM REAR SUPPORT SEAT FOR TABLE CORNER	2
45	10065627	组合螺钉 M5 L=12	SCREW M5 L=12	16
46	10066488	台板支撑角铝	PLATFORM SUPPORT ANGLE ALUMINUM	1
47	10061935	电源开关组件	POWER SWITCH COMPONENT	1
48	10059336	模板机启动开关组件	START SWITCH COMPONENT	1
49	10003101	螺钉M5×8	SCREW M5 L=8	2
50	10003165	螺钉M5×10	SCREW M5 L=10	2
51	10082314	2插插座	2-PORT SOCKET	1
52	10009553	螺钉 M3 L=8	SCREW M3 L=8	2

17.机架部件



序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10003131	M8螺母	NUT M8	8
2	10054069	接头A	JOINT A	4
3	10055082	支撑板6	SUPPORT PLATE 6	8
4	10038972	M8×35螺钉	SCREW M8 L=35	8
5	10054091	M10螺母	NUT M10	4
6	20020208	支撑杆_喷漆	SUPPORT ROD_PAINTING	2
7	20020207	支撑杆_喷漆	SUPPORT ROD_PAINTING	2
8	10054090	螺母 M10 左旋	NUT LEFT M10	4
9	10054070	接头B	JOINT B	4
10	10003169	螺钉 M6 L=12	SCREW M6 L=12	8
11	10077787	螺钉 M6 L=20	SCREW M6 L=20	10
12	20032889	台板中支撑板_喷漆	SUPPORTING PLATE IN THE PLATFORM	2
13	10003019	6垫圈	6 WASHER	4
14	10059873	M6螺母	NUT M6	10
15	20032892	中支撑板支架_喷漆	MIDDLE SUPPORT PLATE BRACKET_PAINTING	2
16	10065627	M5×12组合螺钉	SCREW M5 L=12	7
17	10080528	围板支柱	FENCE PILLAR	16
18	10041876	M5×12螺钉	SCREW M5 L=12	20
19	20033505	前围板	COWL PANEL	1
20	10085211	中间方管支撑板	INTERMEDIATE SQUARE PIPE SUPPORT PLATE	1
21	20032883	机架侧罩板_喷漆	RACK SIDE COVER PLATE	2
22	20032884	机架后罩板_喷漆	RACK REAR COVER PLATE	1
23	10077861	销8×22	MELT 8×22	3
24	20032868	机架_喷漆	RACK_PAINTING	1
25	10085682	脚轮M7213-16	CASTOR WHEEL M7213-16	4
26	10082767	10垫圈	10 WASHER	16
27	10003087	10垫圈	10 WASHER	16
28	10075071	螺钉M10×20	SCREW M10 L=20	16
29	10085681	支撑脚M20×100	SUPPORT FOOT M20×100	4
30	10072653	螺钉M5×10	SCREW M5 L=10	2
31	10057934	油盒安装板	OIL BOX INSTALLATION PLATE	1
32	10003875	螺钉M4	SCREW M4	2
33	10006185	油杯组件	OIL CUP COMPONENT	1
34	20030226	台板支撑座2_喷漆	PLATFORM SUPPORT SEAT 2_PAINTING	4
35	10003032	M6螺母	NUT M6	12
36	10077254	螺钉M6×60	SCREW M6 L=60	4
37	20030224	台板支撑杆2_喷漆	PLATFORM SUPPORT ROD 2_PAINTING	4
38	10077253	螺钉M6×50	SCREW M6 L=50	8
39	20030223	台板支撑杆1_喷漆	PLATFORM SUPPORT ROD 1_PAINTING	4
40	20032882	下台板支撑座_喷漆	LOWER PLATFORM SUPPORT SEAT_PAINTING	4
41	10083425	螺钉M6×14	SCREW M6 L=14	8
42	10084174	右门	RIGHT DOOR	1
43	10084077	左门	LEFT DOOR	1
44	10003306	螺钉M5×10	SCREW M5 L=10	18
45	10059339	磁铁	MAGNET	2
46	10059338	金属合页	METAL HINGE	4
47	10009467	M5螺母	NUT M5	8
48	10059340	电控箱门锁	ELECTRIC CONTROL BOX DOOR LOCK	1

18.附件部件



序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10009686	2.5内六角扳手	HEXAGONAL WRENCH 2.5	1
2	10009685	3内六角扳手	HEXAGONAL WRENCH 3	1
3	10009687	4内六角扳手	HEXAGONAL WRENCH 4	1
4	10009689	5内六角扳手	HEXAGONAL WRENCH 5	1
5	10083488	8内六角扳手	HEXAGONAL WRENCH 8	1
6	10003369	呆扳手 8×10	WRENCH 8×10	1
7	10003368	呆扳手 9×11	WRENCH 9×11	1
8	10014122	扳手7	WRENCH 7	1
9	10005356	油壶	OIL CAN	1
10	10004247	镊子组件	TWEEZERS	1
11	10059650	球头防钻绒中压脚	BALL JOINT ANTI BURRING MEDIUM PRESSURE FOOT	1
12	10000396	硅油毡	SILICONE FELT	1
13	10000398	硅油板	SILICONE OIL PLATE	1
14	10010994	大螺丝刀	LARGE SCREWDRIVER	1
15	10010995	中螺丝刀	MEDIUM SCREWDRIVER	1
16	10013185	小螺丝刀	SMALL SCREWDRIVER	1
17	10060484	38IC卡	38 IC CARD	20
18	10038528	运模车小针板	SMALL NEEDLE PLATE	1
19	10039875	梭芯	BOBBIN	2
20	10054541	DP×5 8#机针	NEEDLE DP×5 8#	10
21	10040794	U盘	U DISK	1
22	10040324	布基胶带	DUCT TAPE	1
23	10074313	旋转机头防雨罩	ROTATING NOSE RAIN COVER	1
24	10040326	砂纸条	SANDPAPER STRIP	1
25	10000159	附件箱	ACCESSORY BOX	1
26	10073906	小剪刀	SMALL SCISSORS	1
27	10054575	过线钩	WIRE HOOK	1
28	10057275	月牙扳手	CRESCENT WRENCH	1
29	10060866	油壶 500ML	OIL KETTLE 500ML	1
30	10055183	小辅助压脚组件	SMALL AUXILIARY PRESSER FOOT ASSEMBLY	1
31	10057340	加高辅助压脚组件	HEIGHTEN AUXILIARY PRESSER FOOT ASSEMBLY	1
32	10084754	绕线器组件（带插头）	WINDER ASSEMBLY (WITH PLUG)	1
33	10003165	螺钉M5×10	SCREW M5 L=10	4