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# M1 系列自动模板机

## AUTOMATIC MOLD SEWING MACHINE

# 零件手册

## PARTS BOOK



手机官网



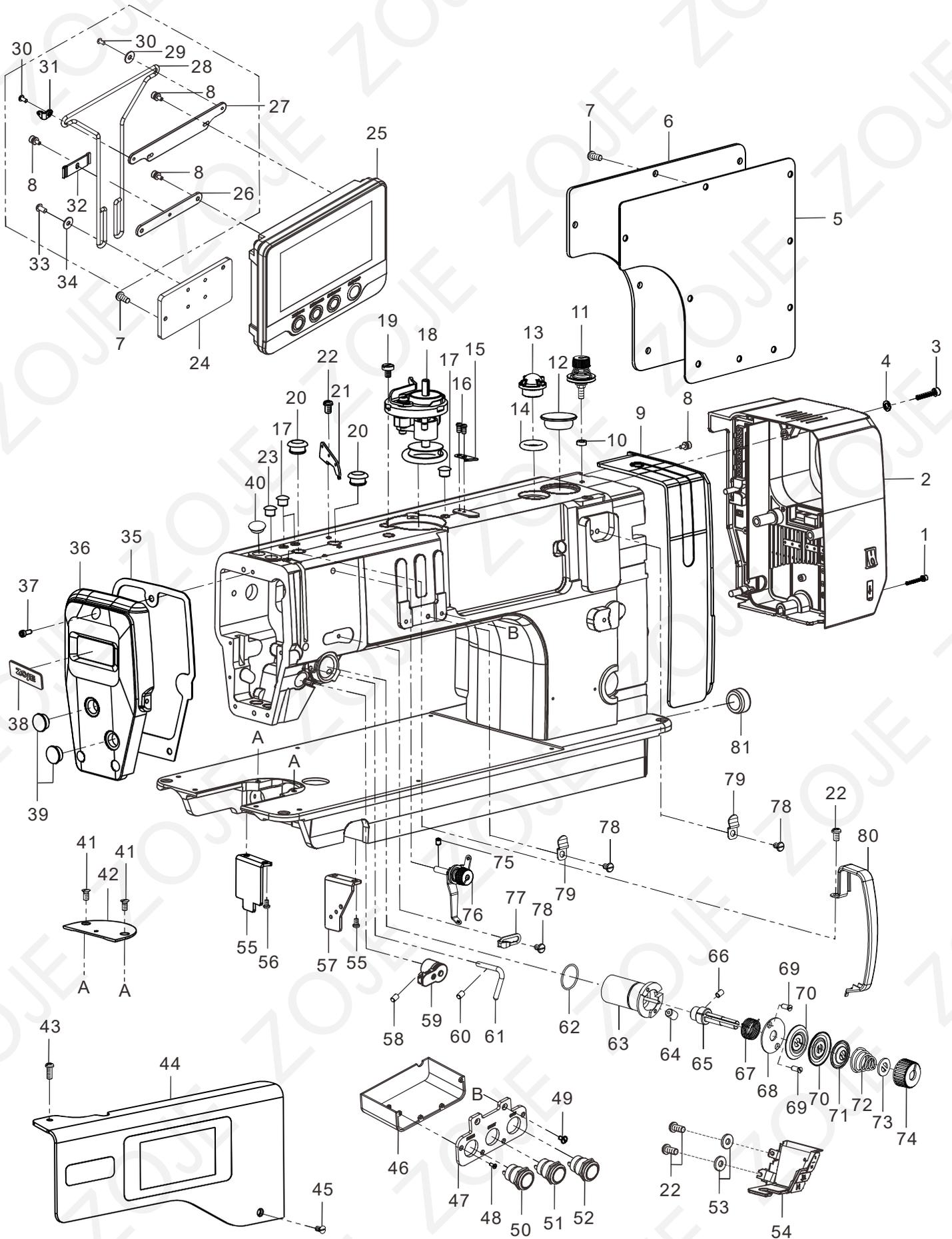
官方订阅号

**浙江中捷缝纫科技有限公司**  
ZHEJIANG ZOJE SEWING MACHINE CO. LTD

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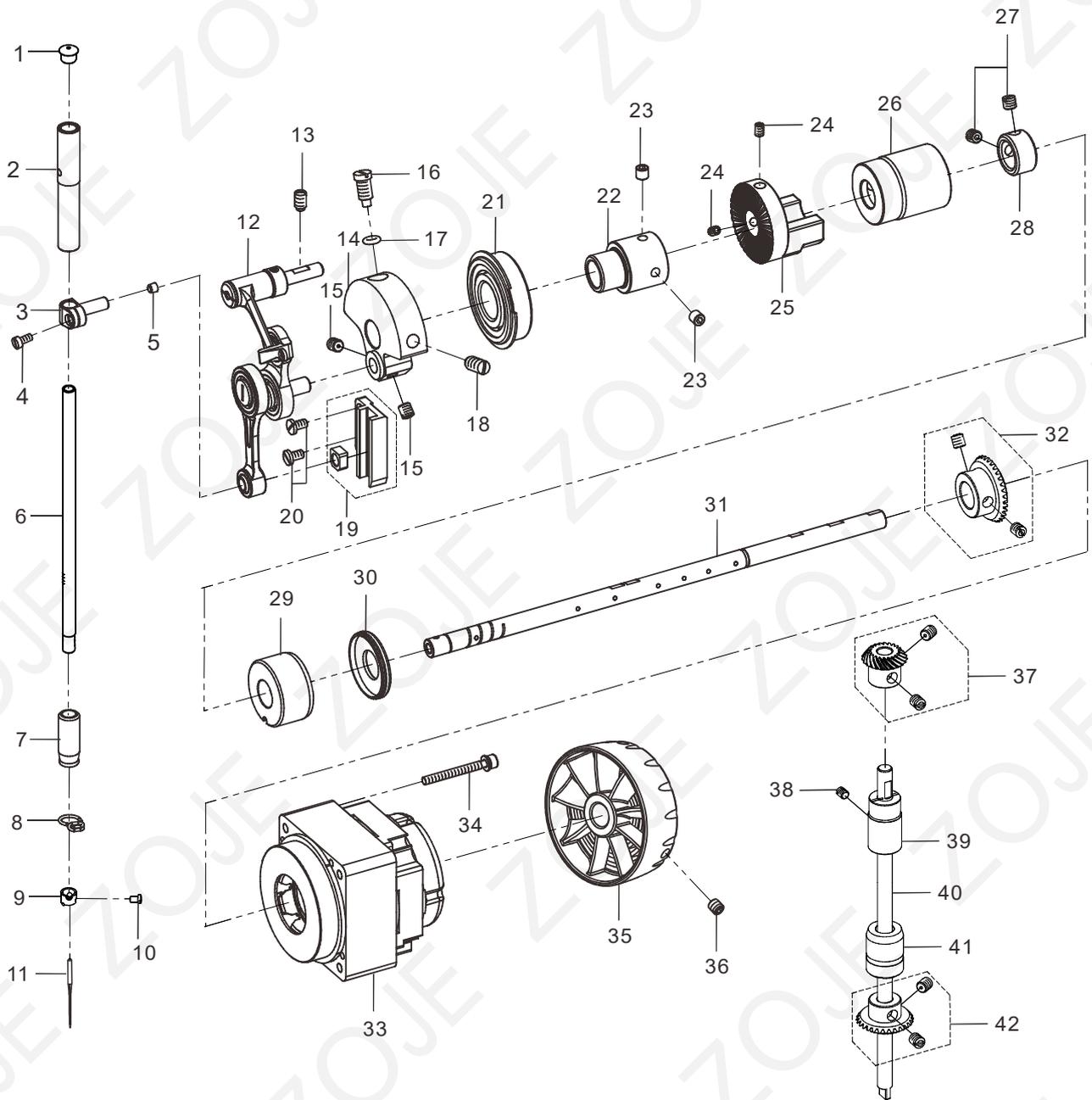
# 1. 机头、外装部件



序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10049837	M5×35螺钉	SCREW M5 L=35	3
2	10081014	A9200L电控壳体	CONTROLL BOX	1
3	10012080	M4×20螺钉	SCREW M5 L=20	1
4	10006115	5.3×9×1垫圈	WASHER 5.3×9×1	1
5	10066540	后窗板垫	SIDE PLATE GASKET	1
6	20025957	后窗板	SIDE PLATE	1
7	10008972	SM3/16"×28螺钉	SCREW SM3/16"×28	9
8	10003875	M4×8螺钉	SCREW M4 L=8	2
9	10071618	塑料标识板	PLASTIC PLATE	1
10	10062565	绕线夹线器垫圈	WASHER	1
11	10062049	绕线夹线器组件	BOBBIN THREAD TENSION ASM	1
12	10011006	橡胶塞	RUBBER PLUG	1
13	10008938	油窗	OIL WINDOW	1
14	10008939	19×3 O形圈	O-RING 19×3	1
15	10011149	绕线切刀	THREAD CUTTER	1
16	10050423	SM9/64"×40螺钉	SCREW SM9/64"×40	2
17	10008943	橡胶塞	RUBBER PLUG	3
18	10031086	绕线器	BOBBIN WIDER ASM.	1
19	10004380	SM3/16"×32螺钉	SCREW SM3/16"×32	3
20	10008942	橡胶塞	RUBBER PLUG	2
21	10052992	过线板	THREAD TENSION GUIDE	1
22	10008934	SM3/16"×28螺钉	SCREW SM3/16"×28	4
23	10010587	橡胶塞	RUBBER PLUG	1
24	20031493	安装架转接板喷漆	INSTALL THE RACK ADAPTER PLATE	1
25	10074263	操作屏	OPERATION PANEL SEAT	1
26	10073422	横屏操作盒架转接板	HORIZONTAL SCREEN OPERATION BOS FRAME ADAPTER PLATE	1
27	10073378	横屏操作面板转接板	HORIZONTAL SCREEN OPERATION PANEL ADAPTER BOARD	1
28	10081012	操作屏弹簧架	OPERATING SCEEN SPRING HOLDER	1
29	10073821	不锈钢垫片	STAINLESS STEEL GASKET	1
30	10073847	M4×8螺钉	SCREW M4 L=8	2
31	10011145	单眼过线板	MONOCULAR WIRE BOARD	1
32	10073379	横屏操作面板压板	HORIZONTAL SCREEN OPERATION PANEL PRESSING PLATE	1
33	10007096	M5×10螺钉	SCREW M5 L=10	4
34	10003019	6垫圈	6 WASHER	4
35	10062031	面板垫	FACE PLATE GASKET	1
36	20024053	面板	FACE PLATE	1
37	10048800	M4×10螺钉	SCREW M4 L=10	3
38	10070679	面板装饰牌_中捷	DECORATIVE PANEL	1
	10066519	面板装饰牌_中屹	DECORATIVE PANEL	(1)
	10066521	面板装饰牌_贝斯曼	DECORATIVE PANEL	(1)
39	10008977	橡胶塞	RUBBER PLUG	2
40	10011099	橡胶塞	RUBBER PLUG	1
41	10081025	针板螺钉	SCREW	2
42	10082463	无槽针板1.6	NEEDLE 1.6	1
43	10063944	SM3/16"×28螺钉	SCREW SM3/16"×28	1
44	10071790	触摸屏组件(新LOGO)	OPERATION SCREEN ASM.	1
45	10043305	SM11/64"×40螺钉	SCREW SM11/64"×40	1
46	10080510	按钮罩壳	PUSH BUTTON HOUSING	1
47	10080235	按钮支架	BUTTON HOLDER	1
48	10030189	M3×8螺钉	SCREW M3 L=8	4
49	10000101	SM11/64"×40螺钉	SCREW SM11/64"×40	2
50	10081017	压框按钮	FRAME PRESS BUTTON	1
51	10081016	启动按钮	START BUTTON	1

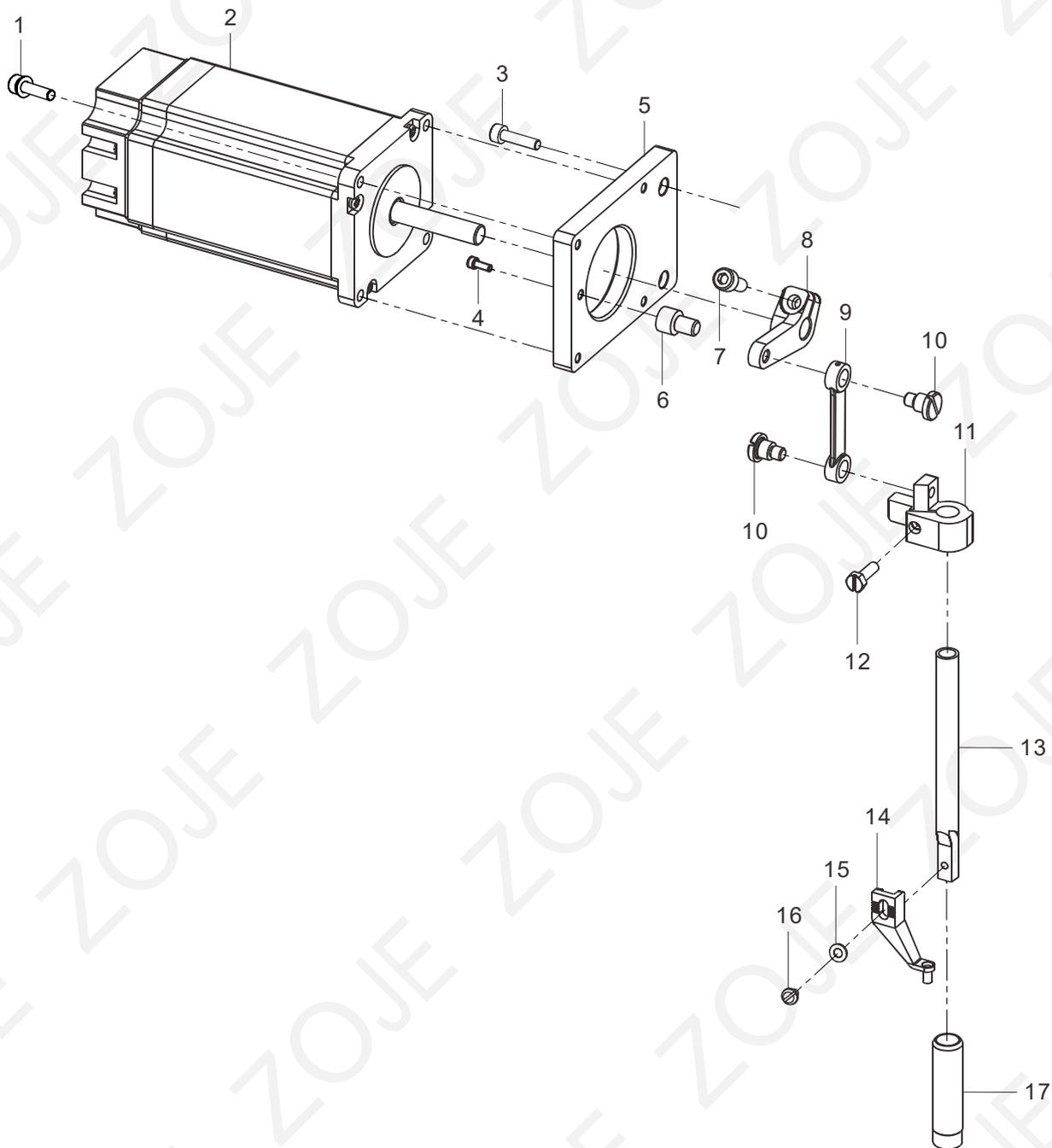
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
52	10081018	急停按钮	SCRAM BUTTON	1
53	10011168	4.6×11.6×1.6垫圈	WASHER 4.6×11.6×1.6	2
54	10081007	机头灯	LED LAMP	1
55	10065750	前支撑板	BED SCREW STUD	1
56	10012142	SM15/64"×28螺钉	SCREW SM15/64"×28	4
57	10065751	前支撑板B	BED SCREW STUD B	1
58	10009074	M4×4螺钉	SCREW M4 L=4	2
59	10081005	电子夹线器组件	ELECTROMAGNET TENSION DISK	1
60	10001513	螺钉 M3 L=6	SCREW M3 L=6	1
61	10038945	缓线钩	PRESSER BAR THREAD GUIDE	1
62	10053484	17×1 O形圈	O-RING 17×1	1
63	10081006	松线电磁铁	ELECTRONMAGNETIC	1
64	10000205	SM3/16"×28螺钉	SCREW SM3/16"×28	1
65	10037581	夹线螺钉	SCREW	1
66	10002896	M4×5螺钉	SCREW M4 L=5	1
67	10080576	挑线弹簧	SPRING	1
68	10051910	锁紧板	LOCK PLATE	1
69	10010399	SM3/32"×56螺钉	SCREW SM3/32"×56	1
70	10005489	过线板	THREAD TENSION DISK	2
71	10004625	松线板	THREAD TENSION DISK PRESSER	1
72	10004176	弹簧	SPRING	1
73	10004199	夹线制动板	ROTATING STOPPER	1
74	10062024	松线制螺母	THREAD TENSION NUT	1
75	10041529	SM3/16"×28螺钉	SCREW SM3/16"×28	1
76	10070942	上夹线器部件	TOP THREAD TENSION ASM	1
77	10008940	右线钩	ARM THREAD GUIDE RIGHT	1
78	10008973	SM11/64"×40螺钉	SCREW SM11/64"×40	3
79	10062047	滑扣簧	SLIDE BUCKIE	2
80	20027103	挑线杆护罩	THREAD TAKE-UP LEVER COVER	1
81	10040969	橡胶塞	RUBBER PLUG	1

## 2. 上轴、针杆部件



序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10010587	橡胶塞	RUBBER PLUG	1
2	10053132	针杆上轴套	SHAFT SLEEVE	1
3	10059132	针杆连接柱	NEEDLE BAR HOLDER	1
4	10030286	SM9/64"×40螺钉	SCREW SM9/64"×40	1
5	10008864	橡胶塞	RUBBER PLUG	1
6	10063561	针杆	NEEDLE BAR	1
7	10008955	针杆下轴套	SHAFT SLEEVE	1
8	10005943	针杆下轴套线钩	NEEDLE BAR THREAD GUIDE	1
9	10010591	针杆线钩	NEEDLE BAR THREAD GUIDE	1
10	10010588	SM1/8"×40螺钉	SCREW SM1/8"×40	1
11	10028796	DB×1 10#德国蓝狮机针	NEEDLE DB×1 10#	1
12	10052994	挑线杆组件	THREAD TAKE-UP LEVER	1
13	10010083	SM15/64"×28螺钉	SCREW SM15/64"×28	1
14	10081021	针杆曲柄	COUNTER WEIGHT	1
15	10010065	SM1/4"×40螺钉	SCREW SM1/4"×40	1
16	10010545	SM9/32"×28螺钉	SCREW SM9/32"×28	1
17	10010534	12.2×0.8 O形圈	O-RING 9.2×2.4	1
18	10010082	SM9/32"×28螺钉	SCREW SM9/32"×28	1
19	10054365	导轨滑块组件	GUIDE & SILDER	1
20	10043360	SM11/64"×40螺钉	SCREW SM11/64"×40	2
21	10003578	6204ZZNR轴承	BEARING	1
22	10059928	轴承套	SHAFT SLEEVE	1
23	10000881	SM1/4"×40螺钉	SCREW SM1/4"×40	2
24	10041529	SM11/64"×40螺钉	SCREW SM11/64"×40	2
25	10081022	绕线主动轮	DRIVING WHEEL	1
26	10058166	上轴中轴套	SHAFT SLEEVE	1
27	10005020	SM1/4"×40螺钉	SCREW SM1/4"×40	2
28	10051571	上轴挡圈	THRUST COLLAR	1
29	10077893	上轴后轴套	SHAFT SLEEVE	1
30	10062629	32×15油封	OIL SEAL 32×15	1
31	10082025	上轴	MAIN SHAFT	1
32	10002445	上轴伞齿轮组件	GEAR ASM.	1
33	10072810	琦星四代分体电机_圆柱型	MOTER	1
34	10059025	M4螺钉组件	SCREW M5	4
35	20022207	上轮	HEAD WHEEL	1
36	10006157	M5×8螺钉	SCREW M5 L=8	2
37	10002561	竖轴上伞齿轮	GEAR	1
38	10041529	SM3/16"×28螺钉	SCREW SM3/16"×28	1
39	10007267	竖轴上轴套	SHAFT SLEEVE	1
40	10058174	竖轴	UPRIGHT SHAFT	1
41	10007235	竖轴下轴套	SHAFT SLEEVE	1
42	10002509	竖轴下伞齿轮组件	GEAR ASM.	1

### 3. 中压脚部件

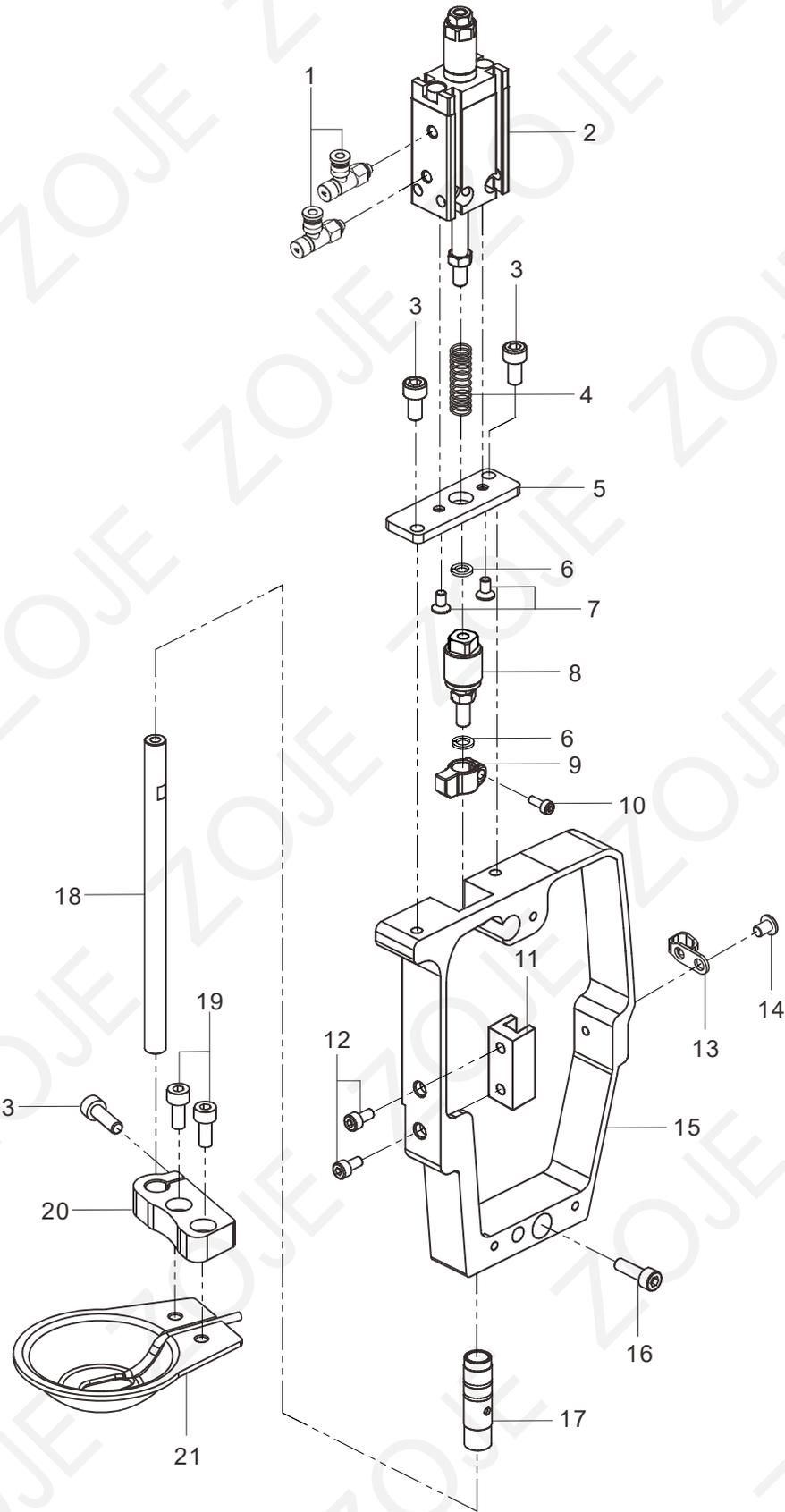


## 中压脚部件

## LOWER SHAFT TRIM THREAD COMPONENTS

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10059084	M4×16组合螺钉	SCREW M4 L=16	4
2	10080508	中压脚步进电机-大豪	STEPPING MOTOR	1
	10080504	中压脚步进电机-星火	STEPPING MOTOR	(1)
3	10011824	M6×12螺钉	SCREW M6 L=12	2
4	10001513	M3×6螺钉	SCREW M3 L=6	1
5	10080208	中压脚电机安装板	MOTOR BRACKET	1
6	10080249	转接螺钉	SWITCHING SCREW	1
7	10003165	M5×10螺钉	SCREW M5 L=10	1
8	10080214	中压脚曲柄	MEDIUM PRESS FOOT CRANK	1
9	10080215	中压脚连杆	MEDIUM PRESS FOOT CONNECTING ROD	1
10	10057547	轴位螺钉	AXIAL SCREW	2
11	10080213	压杆导架	PRESS ROD GUIDE	1
12	10011005	M4×9螺钉	SCREW M4 L=9	1
13	10057542	压杆	PRESS ROD	1
14	10057415	中压脚	MEDIUM PRESSURE FOOT	1
15	10011680	4.6×9.7×0.8垫圈	WASHER 4.6×9.7×0.8	1
16	10010650	SM9/64"×40螺钉	SCREW SM9/64"×40	1
17	10005915	轴套	SHAFT SLEEVE	1

#### 4. 辅助压脚部件

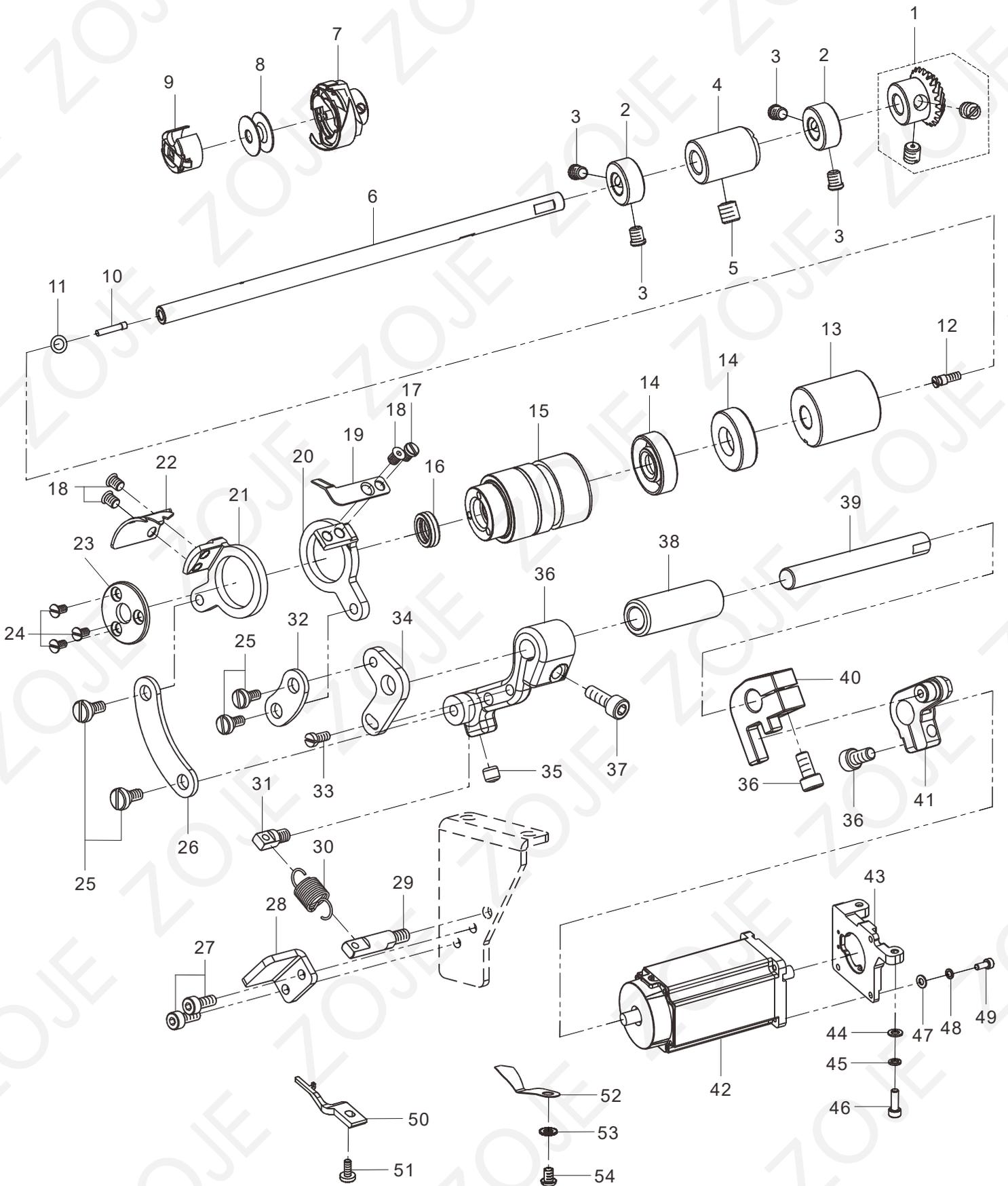


## 辅助压脚部件

## AUXILIARY PRESSER MECHANISM COMPONENTS

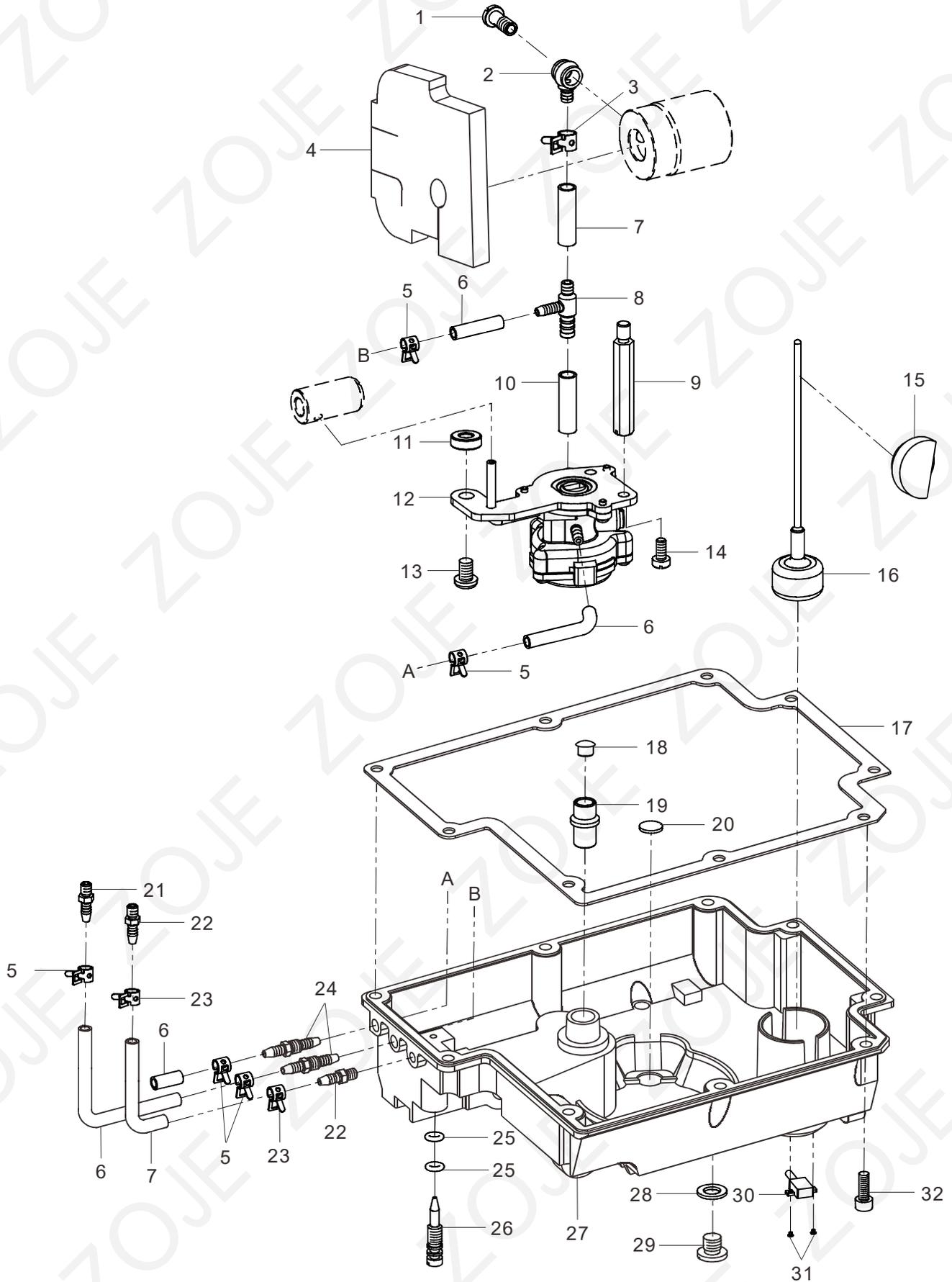
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10074157	调速阀PSL4M5A亚德客	THROTTLE	2
2	10078938	亚德客压脚气缸MDJ16×15	CYLINDER	1
3	10003162	M5×12螺钉	SCREW M5 L=12	3
4	10073193	辅助压脚气缸弹簧	CYLINDER SPRING	1
5	10080211	辅助压脚气缸安装板	CYLINDER PLATE	1
6	10002991	4垫圈	WASHER 4	2
7	10051846	螺钉	SCREW	2
8	10077252	迷你浮动接头F-M5x08F	TIE-IN	1
9	10080892	辅助压杆导架	AUXILIARY GUIDE BRACKET	1
10	10030286	螺钉	SCREW	1
11	10071706	压杆导架槽	GUIDE BRACKET GROOVE	1
12	10039656	M4×8螺钉	SCREW M4 L=8	2
13	10008937	左线钩	ARM THREAD GUIDE LEFT	1
14	10008973	SM11/64"×40螺钉	SCREW SM11/64"×40	1
15	20031494	辅助压脚座喷漆	AUXILIARY PRESS FOOT SEAT	1
16	10012146	SM3/16"×28螺钉	SCREW SM3/16"×28螺钉	2
17	10080210	辅助压脚杆	AUXILIARY PRESS LEVER	1
18	10063745	压杆轴套	PRESS ROD SHAFT SLEEVE	1
19	10010953	M5×10螺钉	SCREW M5 L=10	2
20	10073336	辅助压脚连接块	AUXILIARY PRESS PIN CONNECTION BLOCK	1
21	10054986	辅助压脚组件	AUXILIARY PRESS FOOT	1

# 5. 下轴及剪线部件



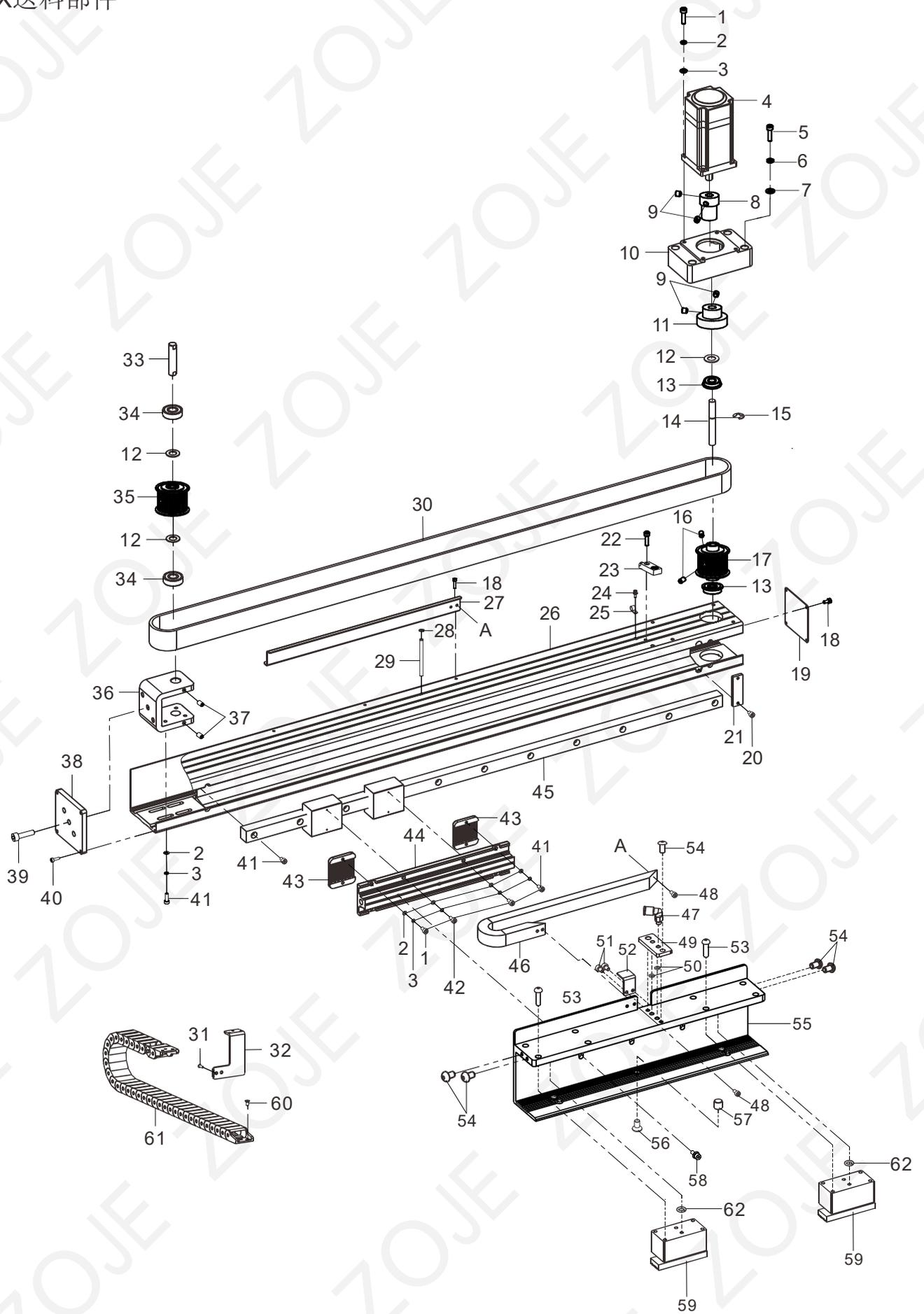
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10002560	下轴伞齿轮组件	GEAR ASM.	1
2	10058173	挡圈	THRUST COLLAR	2
3	10012062	SM11/64"×40螺钉	SCREW SM11/64"×40	4
4	10063444	下轴后轴套	SHAFT SLEEVE	1
5	10041529	SM3/16"×28螺钉	SCREW SM3/16"×28	1
6	10064224	下轴	HOOK DRIVING SHAFT	1
7	10062467	德盛旋梭_DSH1.6-B0TR	HOOK	1
8	10063086	梭芯	BOBBIN	1
9	10065171	1.6P梭壳BC-DB(6)-NBL2	BOBBIN CASE	1
10	10010063	油芯	OIL WICK	1
11	10000457	旋梭限油螺钉O形圈	O-RING	1
12	10010064	下轴限油螺钉	SCREW	1
13	10058278	下轴中轴套	SHAFT SLEEVE	1
14	10014503	7.94×22×6.5油封	OIL SEALING 7.94×22×6.5	2
15	10058168	下轴前轴套	SHAFT SLEEVE	1
16	10013029	7.94×12×3.5油封	OIL SEALING 7.94×12×3.5	1
17	10061665	螺钉	SCREW	1
18	10011588	SM11/64"×40螺钉	SCREW SM11/64"×40	3
19	10058187	辅助刀	AUXILIARY KNIFE	1
20	10065745	辅助刀架	AUXILIARY TOOL HOLDER	1
21	10065744	主动刀架	ACTIVE TURRET	1
22	10058184	主动刀	ACTIVE KNIFE	1
23	10013026	刀架压板	TOOL HOLDER PRESSING PLATE	1
24	10009626	M3×4.35螺钉	SCREW M3 L=4.35	3
25	10011514	SM11/64"×40螺钉	SCREW SM11/64"×40	4
26	10065742	刀轴连杆	KNIFE SHAFT CRACK ROD	1
27	10012752	M4×10螺钉	SCREW M4 L=10	2
28	10065749	限位挡板	RULER PLATE	1
29	10065748	复位簧挂销B	SPRING PIN B	1
30	10065746	复位簧	SPRING	1
31	10065747	复位簧挂销	SPRING PIN	1
32	10065741	辅助刀刀轴连杆	KNIFE SHAFT CRACK ROD	1
33	10012752	M4×10螺钉	SCREW M4 L=10	1
34	10065743	辅助刀轴连杆安装板	CONNECTING ROD MOUNTING PLATE	1
35	10011580	切刀驱动曲柄止动块	BLOCK	1
36	10065756	剪线曲柄C	CRANK C	1
37	10000980	M5×14螺钉	SCREW M5 L=14	3
38	10065738	切线轴套	BUSHING	1
39	10065739	切刀轴	TRIMMING CRANK SHAFT	1
40	10075267	剪线曲柄B	CRANK B	1
41	10076009	切线轴套组件	CRANK ASM.	1
42	10065763	剪线抬压脚电机	MOTOR	1
43	10067540	安装板	PLATE	1
44	10006115	平垫圈5	WSAHER 5	2
45	10005537	弹簧垫圈5	WSAHER 5	2
46	10000980	M5×14螺钉	SCREW M5 L=14	1
47	10002954	平垫圈4	WSAHER 4	3
48	10009503	弹簧垫圈4	WSAHER 4	3
49	10014395	M4×14螺钉	SCREW M4 L=14	3
50	10061669	旋梭定位钩	ROTATING SHUTTLE POSITIONING HOOK	1
51	10011101	SM11/64"×40螺钉	SCREW SM11/64"×40	1
52	10060697	分线器	DISPART	1
53	10013154	9×4.5×0.8垫圈	WASHER 9×4.5×0.8	1
54	10014474	SM11/64"×40螺钉	SCREW SM11/64"×40	1

# 6. 润滑部件



序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10012084	SM1/4"×40螺钉	SCREW SM1/4"×40	1
2	10012103	管接头	OIL CONNECTION	1
3	10011471	油管夹	CLAMK	1
4	10063945	挡油海绵	OIL RETAINING SPONGE	1
5	10012160	弹簧	CLAMK	5
6	10007800	3×5油管	OIL TUBE 3×5	700
7	10007796	4×6油管	OIL TUBE 4×6	260
8	10058212	油管三通	OIL CONNECTION	1
9	10079087	油泵连接螺柱	SCREW	1
10	10032402	Φ5.5×Φ8油管	OIL TUBE 5.5×8	30
11	10079124	垫圈	WASHER	1
12	10072496	油泵部件	OIL PUMP	1
13	10050422	螺钉	SCREW	1
14	10010066	SM11/64"×40螺钉	SCREW SM11/64"×40	1
15	10068421	指示窗组件	INDICATOR ASM.	1
16	10077562	油标组件	OIL POINTER ASM.	1
17	10058100	齿轮箱盖密封垫	GEARBOX COVER GASKET	1
18	10008943	橡胶塞	RUBBER PLUG	1
19	10051249	导套	GUIDE SLEEVE	1
20	10053411	磁铁	MAGNET	1
21	10064136	油管接头	OIL CONNECTION	1
22	10066949	油管接头	OIL CONNECTION	1
23	10011471	进油短油管夹	CLAMK	2
24	10058103	油管接头	OIL CONNECTION	2
25	10000567	3.6×1.8 O形圈	O-RING 3.6×1.8	2
26	10058087	油量调节螺钉	SCREW	1
27	10058063	齿轮箱盖	GEARBOX COVER	1
28	10009988	垫圈	WASHER	1
29	10009991	SM5/16"×24螺钉	SCREW SM5/16"×24	1
30	10081008	油量报警开关组件	OIL QUANTITY ALARM SWITCH	1
31	10005478	螺钉 M3 L=4	SCREW M3 L=4	2
32	10004611	SM3/16"×28螺钉	SCREW SM3/16"×28	9

# 7. X送料部件



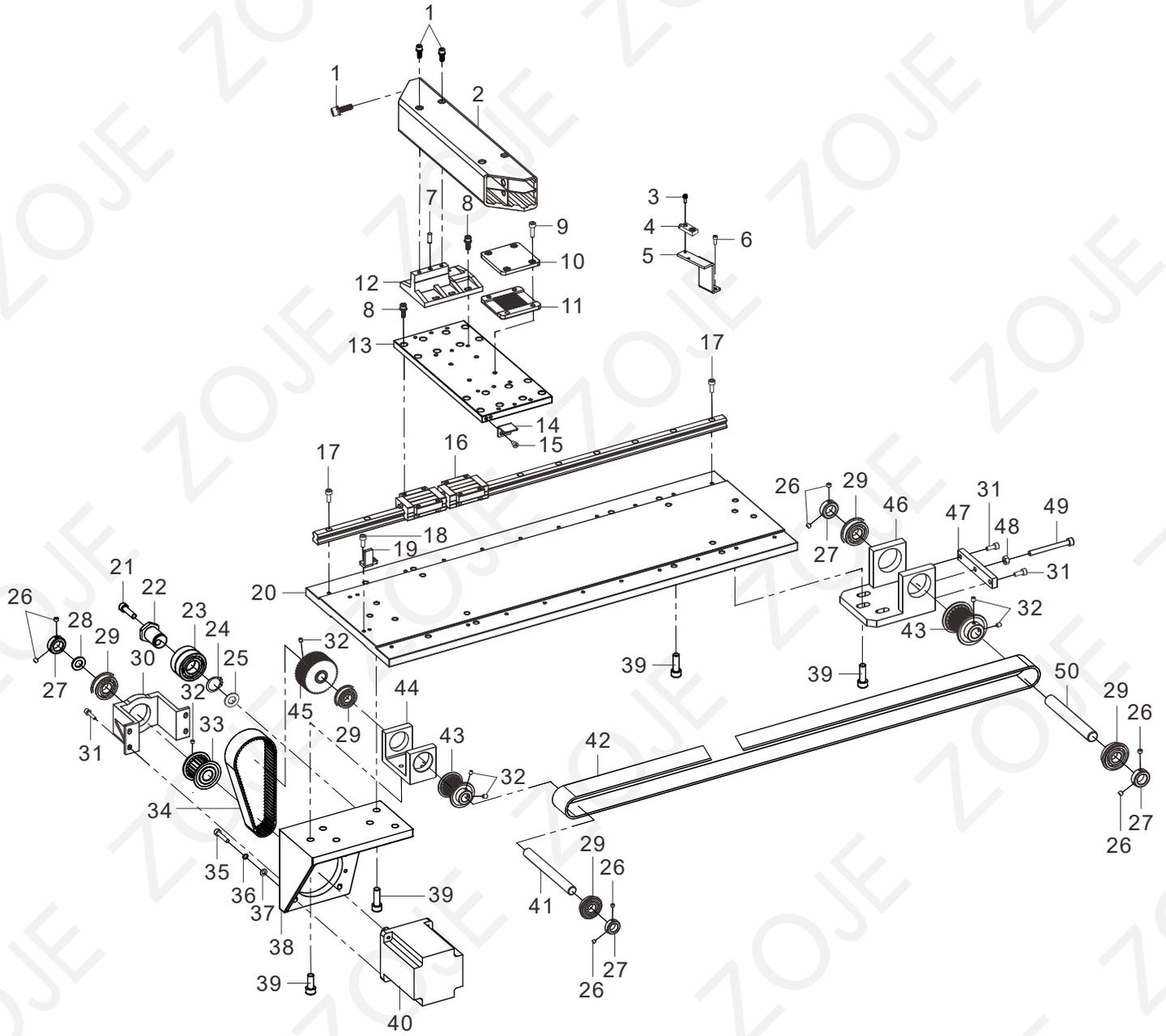
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10009103	M4×16螺钉	SCREW M4 L=16	14
2	10008144	4垫圈	WASHER 4	12
3	10002954	4垫圈	WASHER 4	12
4	10080506	X向步进电机-大豪	STEPPING MOTOR	1
	10080502	X向步进电机-星火	STEPPING MOTOR	1
5	10003164	M5×16螺钉	SCREW M5 L=16	4
6	10005537	5弹簧垫圈	SPRING WASHER 5	7
7	10009469	5垫圈	WASHER 5	7
8	10062845	X向电机直齿轮	SPUR GEAR	1
9	10011232	M6×6螺钉	SCREW M6 L=6	4
10	20024320	电机座喷漆	MOTOR BASE	1
11	10062710	直齿轮	GEAR	1
12	10062685	垫圈	WASHER	3
13	10003601	6000ZZNR单列深沟球轴承	BEARING	2
14	10062709	齿轮轴	PIN	1
15	10003281	9挡圈	WASHER 9	1
16	10004949	M5×8螺钉	SCREW M5 L=8	2
17	10062711	左带轮	R-SYNCHRONOS PULLEY	1
18	10001513	M3×6螺钉	SCREW M3 L=6	13
19	10062713	左侧盖	LEFT COVER	1
20	10009626	M3×4.35螺钉	SCREW M3 L=4.35	4
21	10066501	限位块	LIMIT BLOCK	2
22	10000984	螺钉	SCREW M3 L=9.5	1
23	10061948	X向原点传感器(含线缆)	X DIRECTIOM SENSOR	1
24	10003875	螺钉	SCREW	1
25	10008229	SL-12N夹头	PLASTIC CLIP	1
26	10080197	X向送料横梁	FEED BEAM	1
27	10080198	拖链挡板	BAFFLE	1
28	10009653	4挡圈	WASHER 4	1
29	10062767	销	SPRING PIN	1
30	10062361	X向开口同步带_25-S5M加布	SYNCHRO BELT	1300
31	10003875	螺钉M4	SCREW M4	2
32	10080205	拖链支架	SUPPORT	1
33	10062731	带轮轴	PULLEY SHAFT	1
34	10003576	6000ZZ轴承	BEARIING	2
35	10062732	右带轮	L-SYNCHRONOS PULLEY	1
36	10062733	张紧板	TENSIONING PLATE	1
37	10010196	M3×3螺钉	SCREW M3 L=3	2
38	10062684	侧挡板	SIDE BAFFLE	1
39	10006118	M5×25螺钉	SCREW M5 L=25	3
40	10053626	M3螺钉	SCREW M3	4
41	10042219	螺钉	SCREW M4 L=12	20
42	10003399	M4×8螺钉	SCREW M4 L=8	4
43	10062682	X向同步带压板	PRESS PLATE	2
44	10080201	模板导轨座	SUPPORT SEAT	1
45	10080200	X向导轨组件	GUIDE RAIL	1
46	10059560	塑料拖链	PLASTIC DRAG CHAIN	1
47	10052378	接头_PL4-M5	JOINT_PL4-M5	2
48	10009667	M3×6螺钉	SCREW M3 L=6	4
49	10084641	接头转接板	CONNECTOR ADAPTER BOARD	1
50	10000567	油量调节阀O型圈	O-RINGS	2
51	10002976	螺钉M4×6	SCREW M4 L=6	2
52	10068882	下旋转传感器感应片	DETECTION PLATE	2
53	10041434	球头内六角螺钉M5×18	SCREW M5 L=18	8

X送料部件

FEEDING COMPONENTS

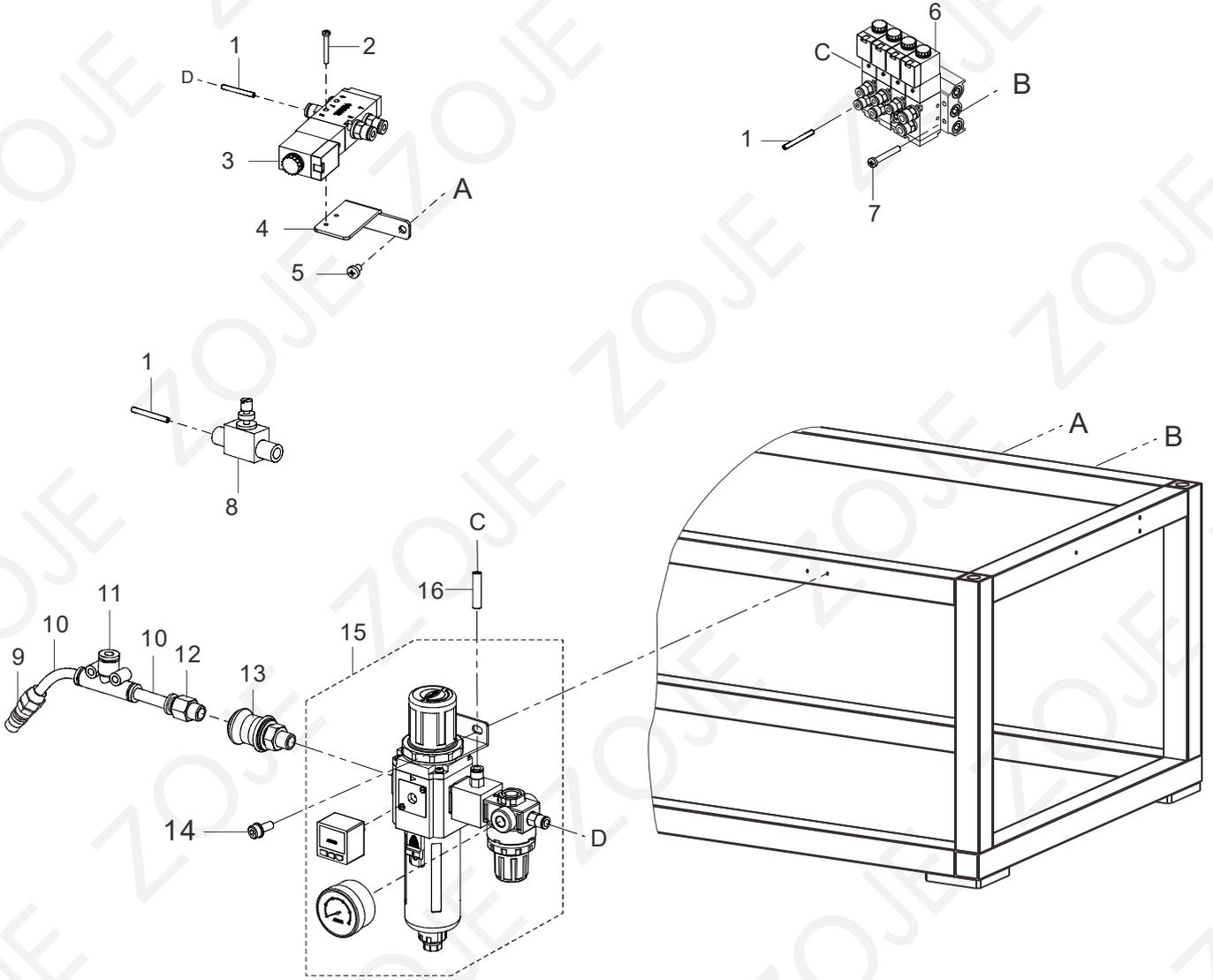
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
54	10073847	M4×8螺钉	SCREW M4 L=8	6
55	10085103	M1模板导轨	TEMPLATE GUIDE RAIL	1
56	10040655	M4螺钉	SCREW M4	1
57	10070804	销	PIN	1
58	10059084	M4×16组合螺钉	SCREW M4 L=16	3
59	10084140	压料气缸	PRESSURE CYLINDER	2
60	10051846	螺钉	SCREW	1
61	10063892	Y向半封闭内侧开坦克链15*30	PLASTIC DRAG CHAIN	1
62	10084841	O型圈8×1	O-RINGS 8×1	4

# 8. Y送料部件



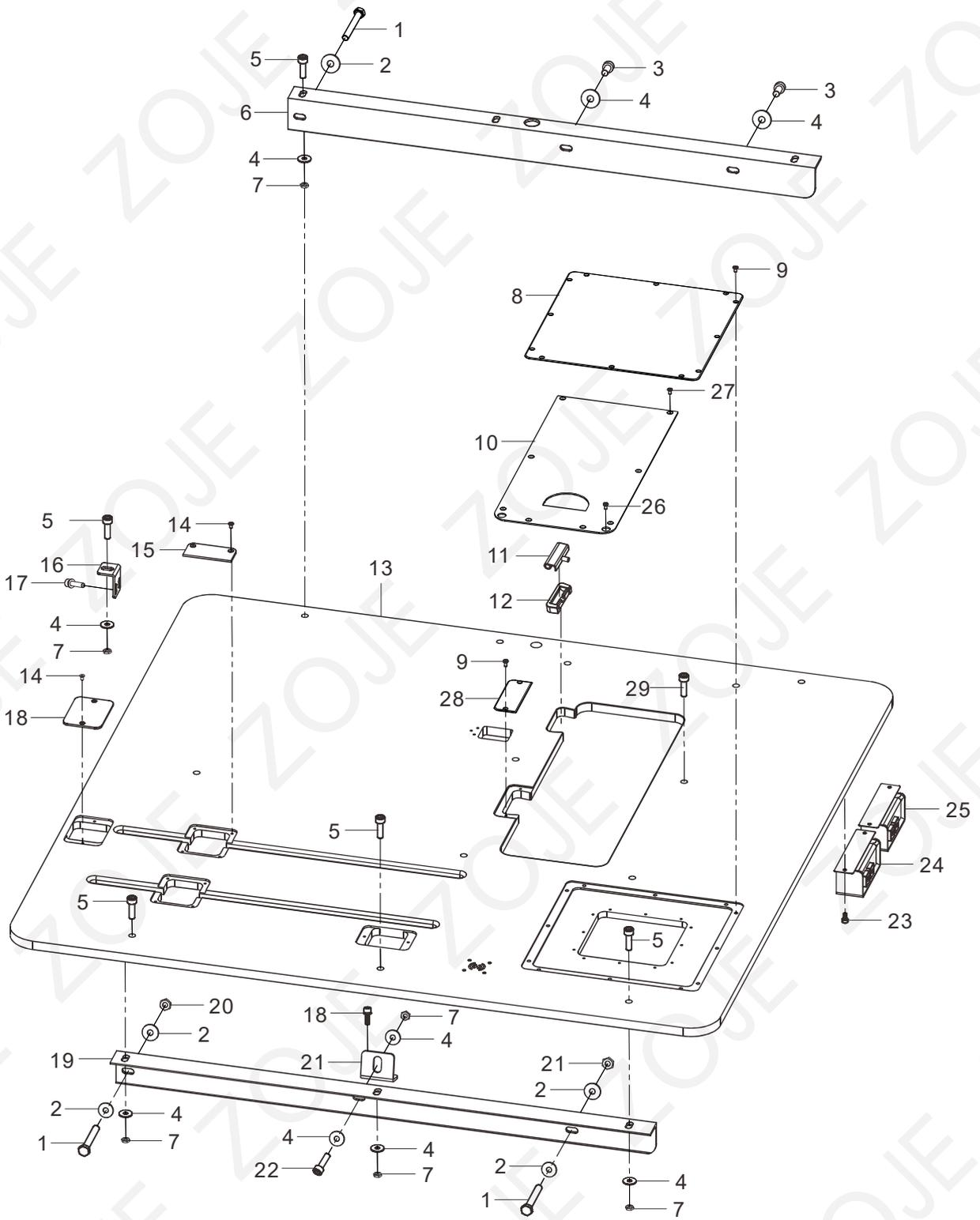
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10012073	M5×16组合螺钉	SCREW M5 L=16	6
2	10080196	X向支撑座	SUPPORTING SEAT	1
3	10000984	螺钉	SCREW	1
4	10061948	X传感器连接线缆(含传感器)	CONNECT CABLES	1
5	10063133	Y向传感器安装板	SENSOR MOUNTING PLATE	1
6	10009553	M3×8螺钉	SCREW M3 L=8	2
7	10010138	5×17销	SPRING PIN 5×17	2
8	10059084	M4×16螺钉	SCREW M4 L=16	12
9	10003141	M5×20螺钉	SCREW M5 L=20	4
10	10080195	同步带压板	PRESS PLATE	1
11	10081868	Y向同步带压板	PRESS PLATE	1
12	10080194	送料座	FEED SEAT	2
13	10080193	送料支撑座	FEED SUPPORTING SEAT	1
14	10076788	X向传感器感应片	SENSOR CHIP	1
15	10002976	M4×6螺钉	SCREW M4 L=6	2
16	10080188	Y向导轨组件	LINEAR GUIDE RAIL Y	2
17	10009103	M4×16螺钉	SCREW M4 L=16	20
18	10010953	M5×10螺钉	SCREW M5 L=10	2
19	10069012	Y向限位块	STOP BLOCK	1
20	10080189	Y向导轨座	Y-way rail seat	1
21	10002020	M8×20螺钉	SCREW M8 L=20	1
22	10027837	张紧轮套	TENSION WHEEL SLEEVE	1
23	10050517	6004ZZ_BOM轴承	BEARING	2
24	10007916	20挡圈	THRUST COLLAR 20	1
25	10081684	垫圈	WASHER	1
26	10042438	螺钉	SCREW	8
27	10005477	15输送主轴挡圈	THRUST COLLAR 15	2
28	10005194	15输送主轴挡圈垫片	WASHER 15	1
29	10060319	NSK_6202ZZNR轴承	BEARING	5
30	10080230	Y向电机轴限位座	LIMIT SEAT	1
31	10065629	M5×20组合螺钉	SCREW M5 L=20	6
32	10004949	M5×8螺钉	SCREW M5 L=8	6
33	10053998	900Y向同步带轮	Y-SYNCHRONOUS PULLEY	3
34	10080187	Y向同步带	SYNCHRONOUS BELT	1
35	10006118	M5×25螺钉	SCREW M5 L=25	4
36	10005537	5弹簧垫圈	SPRING WASHER 5	4
37	10012318	5垫圈	WASHER 5	4
38	10080183	Y向电机座	MOTOR BASE	1
39	10081955	M8×20组合螺钉	SCREW M8 L=20	17
40	10080503	Y向步进电机-星火	STEPPING MOTOR	1
	10080507	Y向步进电机-大豪	STEPPING MOTOR	1
41	10080191	Y向带轮轴	DRIVEN SHAFT	1
42	10054063	900开口橡胶同步带_35-S5M	SYNCHRONOUS BELT	1500
43	10080185	Y向主动轮	DRIVEN WHEEL SHAFT	1
44	10080184	Y向带轮后支撑座	REAR SUPPORTING SEAT	1
45	10080186	Y向从动轮	DRIVEN WHEEL	1
46	10080231	Y向带轮前支撑座	FRONT SUPPORTING SEAT	1
47	10080190	Y向张紧板	TENSIONING PLATE	1
48	10003084	M6螺母	NUT M6	1
49	10080526	内六角圆柱头螺钉M6×70	SCREW M6 L=70	1
50	10080192	Y向从动轮轴	DRIVEN WHEEL SHAFT	1

# 9. 气动部件



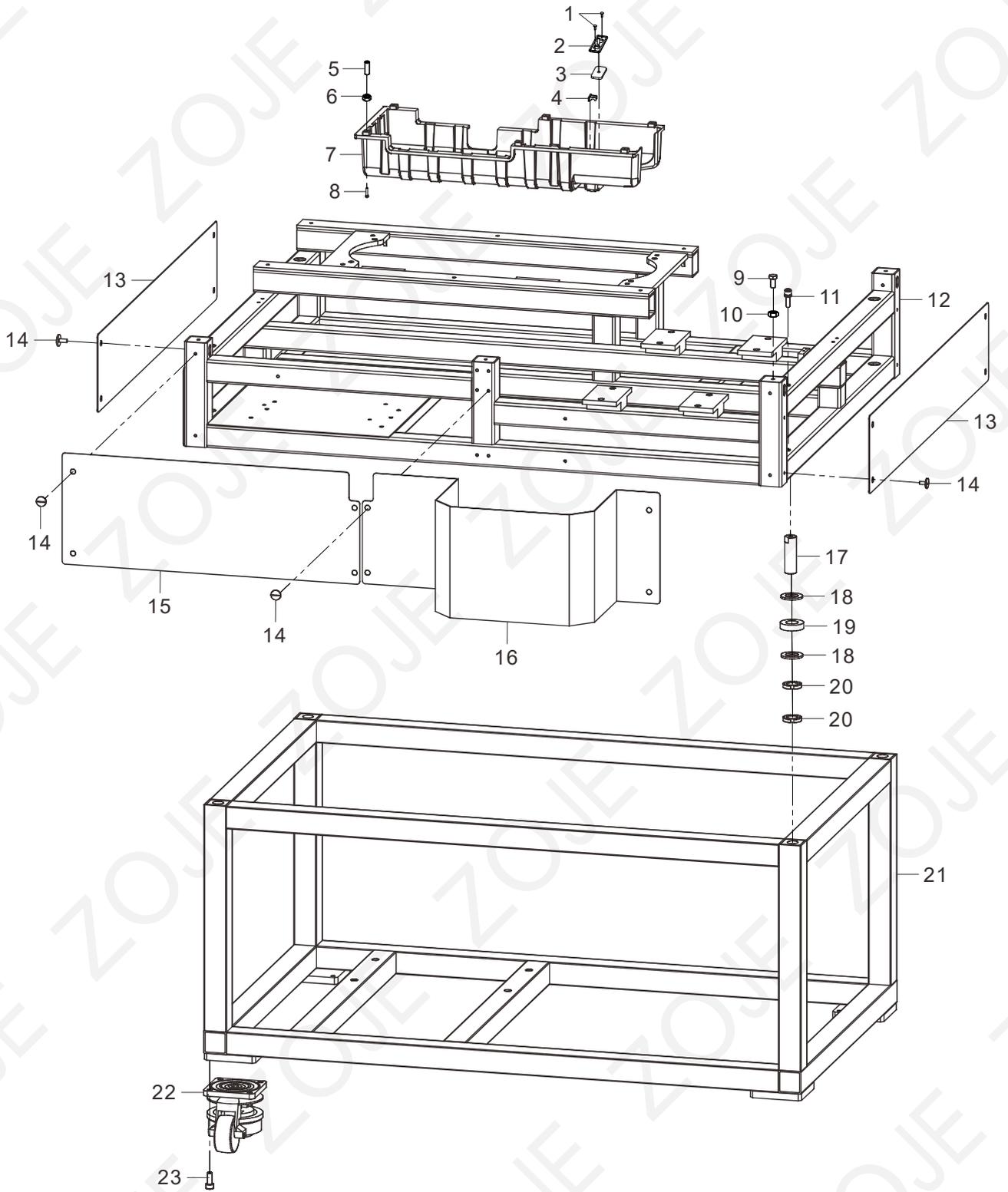
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10008119	Φ2.5×Φ4气管	TUBE Φ2.5×Φ4	6000
2	10002148	螺钉 M3 L=10	SCREW M3 L=10	2
3	10064244	单组电磁阀	1 PORT SOLENOID VALVE GROUP	1
4	10007583	气阀安装板	VALVE MOUTING PLATE	1
5	10003883	螺钉 M5 L=10	SCREW M5 L=10	2
6	10052368	四电磁阀组件	3 PORT SOLENOID VALVE GROUP	1
7	10002180	螺钉 M4 L=30	SCREW M4 L=30	4
8	10052369	节流阀	PLUG RQSM-04	1
9	10024399	进气气管接头	PLUD	1
10	10008151	ATC PUC1065透明气管	TUBE Φ10×Φ6.5	200
11	10052376	三通快速管接头	THREE WAY QUICK CONNECTOR	1
12	10003458	Φ10阀进气直通接头	PLUD APC10-02 Φ10	1
13	10052367	ATC HSV08手滑阀	HAND SLIDE VALVE	1
14	10072653	螺钉	SCREW	2
15	10064657	二联过滤减压阀组件	FILTER REGULATOR	1
16	10008150	Φ4×Φ6气管	TUBE Φ4×Φ6	1800

# 10.大縫台部件



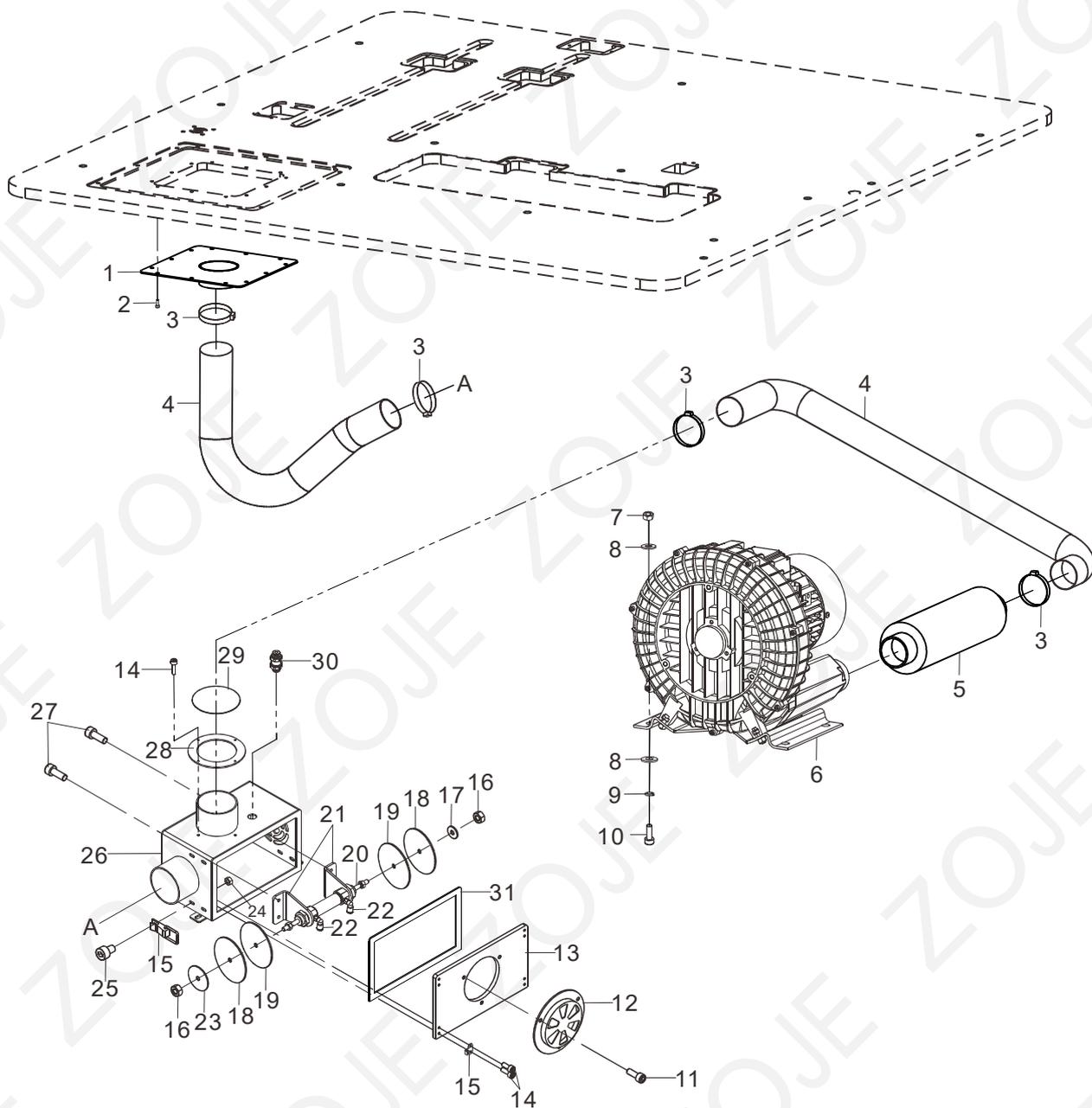
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10066886	螺栓	BOLT	3
2	10003031	8垫圈	WASHER 8	4
3	10060854	M6×14螺钉	SCREW M6 L=14	3
4	10003019	6垫圈	WASHER 6	9
5	10077787	M6×20螺钉	SCREW M6 L=20	7
6	10081010	台板支撑角铝右	RIGHT ALUMINIUM PROFILE	1
7	10059873	M6螺母	NUT M6	8
8	10074629	线内机吸风板 (30×30)	IN-LINE MACHINE SUCTION PLATE	1
	10080217	线内机吸风板 (31×48)	IN-LINE MACHINE SUCTION PLATE	1
9	10040655	螺钉	SCREW	14
10	10082264	不锈钢盖板	SHELL TABLE SURFACE	1
11	10004466	机头连接钩部件	HEAD CONNECTING HOOK	2
12	10011041	机头连接钩座	HEAD CONNECTING HOOK SOCKET	2
13	10082263	线内机台板 (3030吸风板)	IN-LINE MACHINE BOARD	1
	10080216	线内机台板 (3148吸风板)	IN-LINE MACHINE BOARD	1
14	10051846	螺钉	SCREW	12
15	10063165	维修安装板	SERVICE MOUNTING PLATE	4
16	10081024	支撑调节板	SUPPORT ADJUSTMENT PLATE	1
17	10065627	M5×12组合螺钉	SCREW M5 L=12	4
18	10080222	盖板	COVER PLATE	2
19	10081009	台板支撑角铝左	LEFT ALUMINIUM PROFILE	1
20	10003131	M8螺母	NUT M8	4
21	10081023	拉板	PULL PLATE	1
22	10002066	M8×20螺钉	SCREW M8 L=20	1
23	10003875	螺钉	SCREW	4
24	10080913	吸风风机开关组件	SUCTION FAN SWITCH	1
25	10061935	电源开关组件	POWER SWITCH	1
26	10087206	螺钉	SCREW	2
27	10087162	螺钉	SCREW	8
28	10081555	钩座盖板	COVER PLATE	1
29	10003108	M6×16螺钉	SCREW M6 L=16	6

# 11. 机架部件



序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10003185	ST2.2×6.5-C-H螺钉	SCREW ST 2.2×6.5	2
2	10051651	回油毡压板	SCAVENGING FELT HOLDER	1
3	10051707	油盘回油毡	SCAVENGING FELT	1
4	10051652	回油管固定夹	HOLDER	1
5	10080220	M8×25螺杆	SCREW M8 L=25	4
6	10003131	M8螺母	NUT M8	4
7	10064228	油盘	OIL RESERVOIR	1
8	10039654	M3×16螺钉	SCREW M3 L=16	4
9	10052876	M6×20螺栓	SCREW M6 L=20	3
10	10003032	M6螺母	NUT M6	4
11	10081955	M8×20组合螺钉	SCREW M8 L=20	4
12	20031491	机架体上喷漆	ON THE MACHINE FRAMEU	1
13	20031498	侧围板喷漆	SIDE BAFFLE	2
14	10041876	螺钉	SCREW	22
15	20031497	后围板喷漆	BACK BAFFLE	1
16	20031496	后电机围板喷漆	REAR MOTOR BAFFLE	1
17	10054074	M20×1.5螺柱	SCREW M20×1.5	4
18	10054852	Φ20平垫圈	PLAIN WASHER 20	8
19	10054004	橡胶垫A	RUBBER PAD	4
20	10054086	小圆螺母(GB/T 810-1988)	NUT	12
21	20031490	机架体喷漆	MACHINE FRAME	1
22	10057044	一体式脚轮GD-80F	INTEGRAL ANGLE WHEEL	4
23	10081955	M8×20组合螺钉	SCREW M8 L=20	16

# 12.吸风部件



## 吸风部件

## SUCTION COVER COMPONENTS

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	20030282	下盖板组件 (喷漆)	LOWER COVER PLATE	1
2	10048800	M4×10螺钉	SCREW M4 L=10	21
3	10077847	不锈钢卡箍60	STAINLESS STEEL CLAMP 60	4
4	10083020	60波纹管1.5M_带钢丝	ASPIRATION CHANNEL	2
5	10078879	消音器	SUPPRESSOR	1
6	10078878	旋涡风机	VORTEX FAN	1
7	10012605	M10螺母	NUT M10	4
8	10052041	垫片	GASKET	8
9	10003087	10垫圈	WASHER 10	4
10	10010081	M10×60螺钉	SCREW M10 L=60	4
11	10072653	M5×10螺钉	SCREW M5 L=10	3
12	10085119	风量调节阀	AIR VOLUME CONTROL VALVE	1
13	10084285	吸风盒盖板	COVER PLATE OF SUCTION BOX	1
14	10001513	M3×6 螺钉	SCREW M3 L=6	12
15	10082305	吸风盒搭扣	SUCTION BOX BUCKLE	4
16	10059873	M6 螺母	NUT M6	2
17	10002995	垫圈	WASHER	1
18	10082293	密封板	SEALING PLATE	2
19	10082295	密封橡胶	SEAL RUBBER	2
20	10082315	吸风盒气缸MID16×20	SUCTION BOX CYLINDER MID16×20	1
21	10082296	气缸安装板	CYLINDER MOUNTING PLATE	2
22	10052378	气管接头PL4-M5	TRACHEAL JOINT PL4-M5	2
23	10082294	密封板压板	SEALING PLATE PRESSURE PLATE	1
24	10003027	M4螺母	NUT M4	8
25	10005350	M4×8 螺钉	SCREW M4 L=8	8
26	20032945	吸风盒组件_喷漆	SUCTION BOX COMPONENTS_PAINTING	1
27	10011824	M6×12 螺钉	SCREW M6 L=12	4
28	10082292	过滤网压板	FILTER SCREEN PRESSURE PLATE	1
29	10082291	金属过滤网	METAL FILTER SCREEN	1
30	10082316	接头_BPM4	JOINT_BPM4	2
31	10085118	单面海绵胶垫	SINGLE SIDED SPONGE	600mm